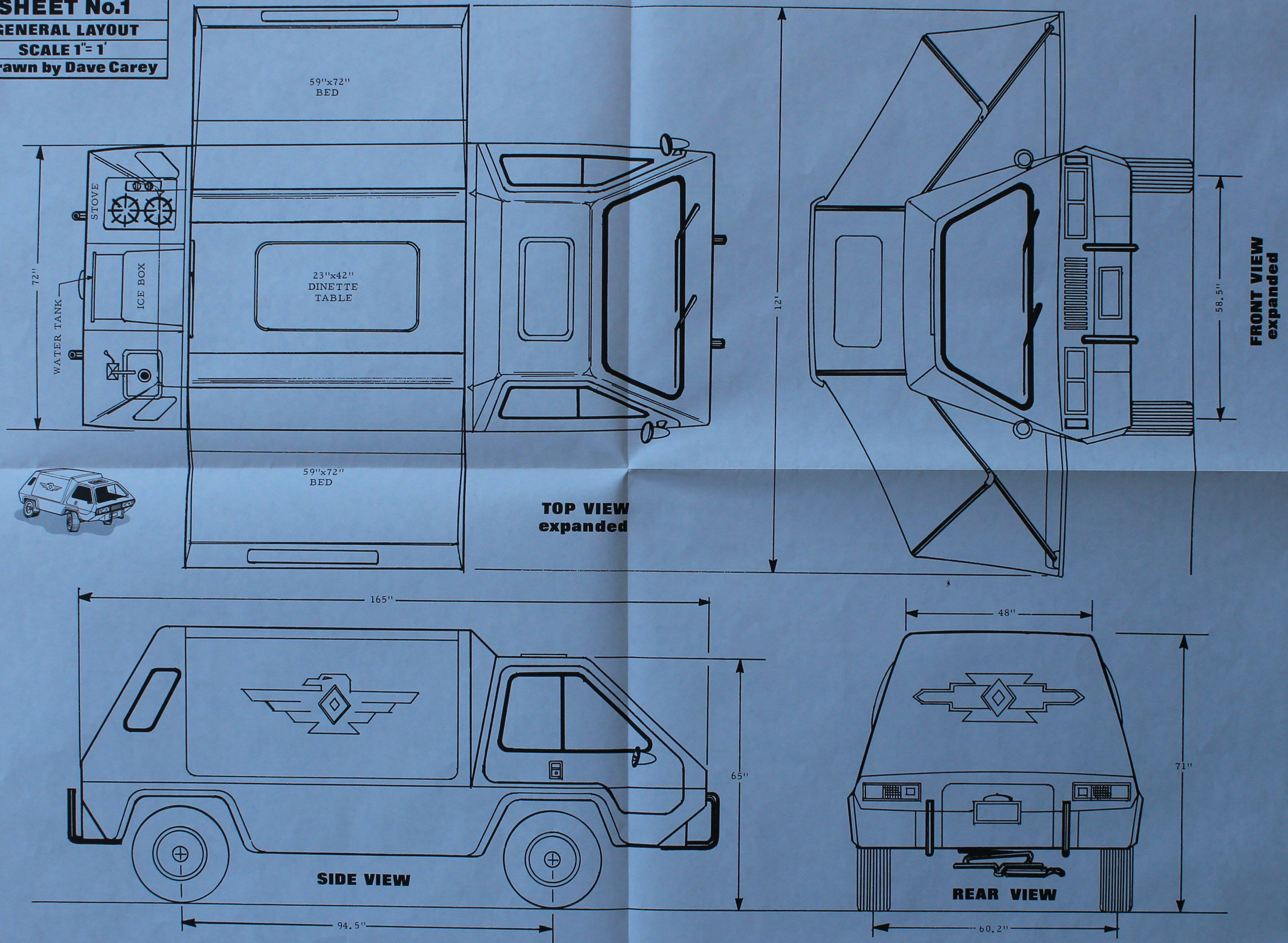


**SHEET No.1**

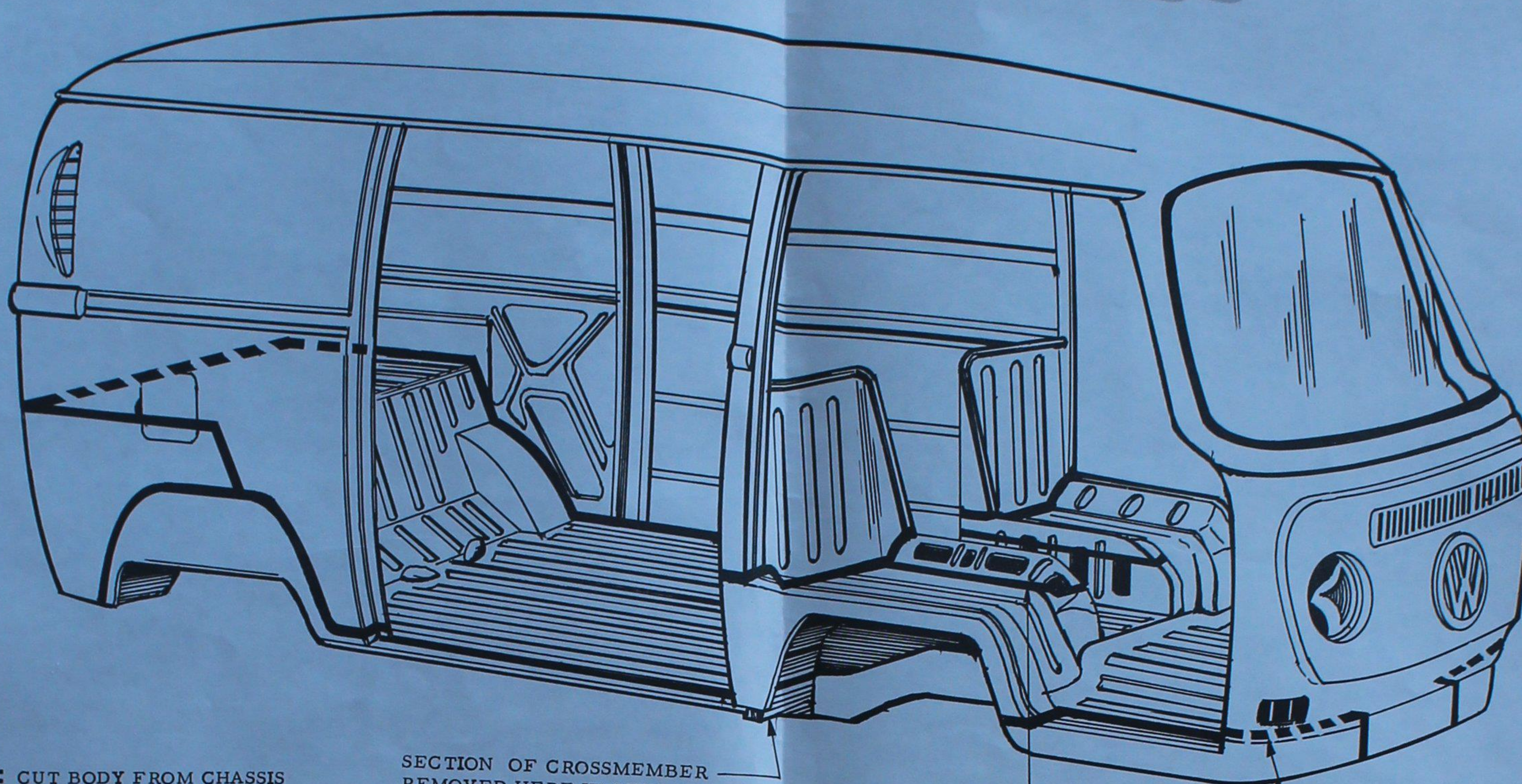
**GENERAL LAYOUT**

**SCALE 1" = 1'**

**drawn by Dave Carey**





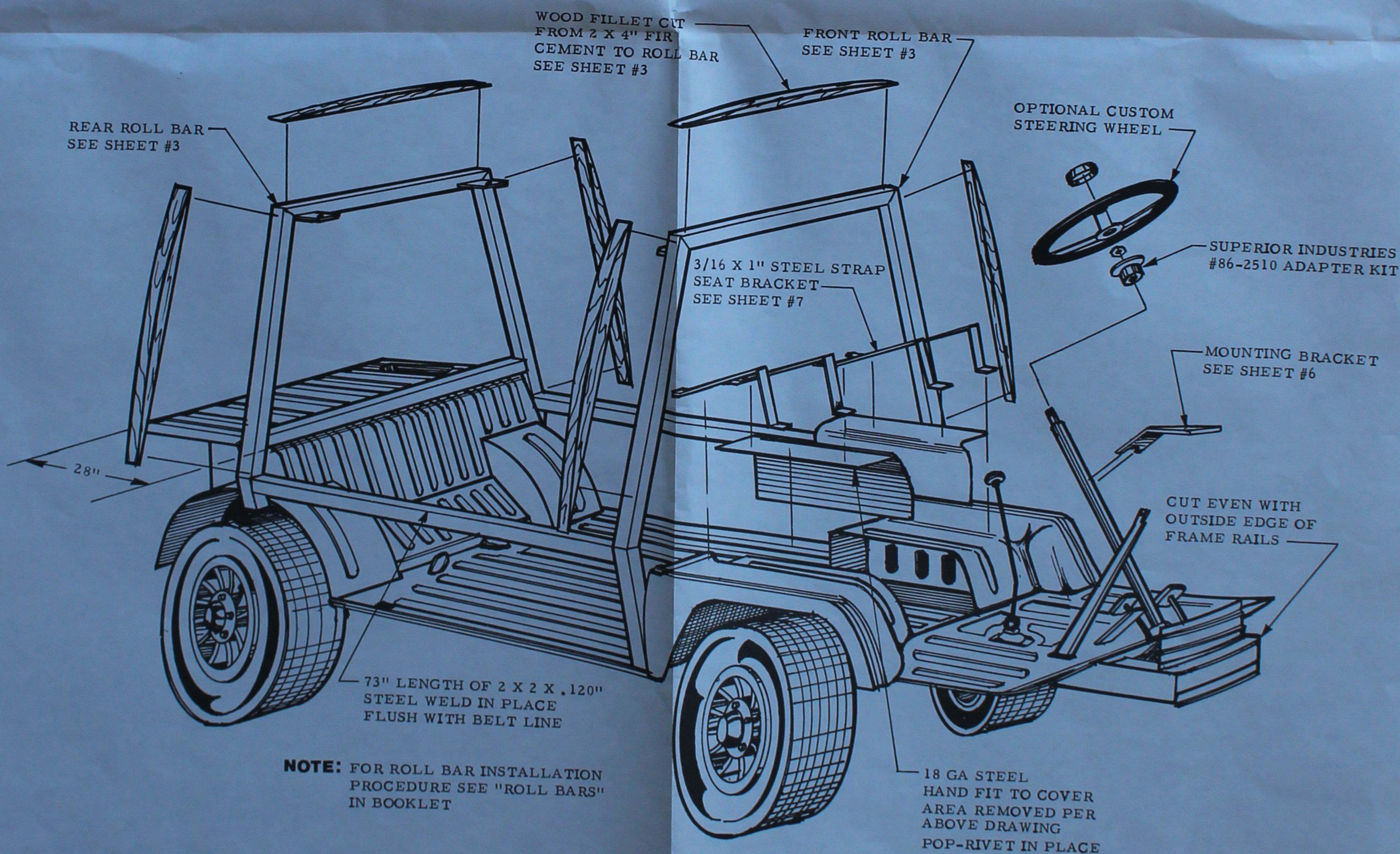


**NOTE:** CUT BODY FROM CHASSIS  
 ALONG HEAVY LINE  
 FOLLOW ALONG TOP OF  
 FLOOR PAN  
 SEE "REMOVE BODY"  
 IN BOOKLET

SECTION OF CROSSMEMBER  
 REMOVED HERE IF OVERSIZE  
 TIRES ARE INSTALLED  
 SEE "WHEELS" IN BOOKLET

CUT ALONG CREASE  
 TO REMOVE KICK-UP

SEE FIGURE #4  
 IN BOOKLET



REAR ROLL BAR  
 SEE SHEET #3

WOOD FILLET CUT  
 FROM 2 X 4" FIR  
 CEMENT TO ROLL BAR  
 SEE SHEET #3

FRONT ROLL BAR  
 SEE SHEET #3

OPTIONAL CUSTOM  
 STEERING WHEEL

SUPERIOR INDUSTRIES  
 #86-2510 ADAPTER KIT

MOUNTING BRACKET  
 SEE SHEET #6

CUT EVEN WITH  
 OUTSIDE EDGE OF  
 FRAME RAILS

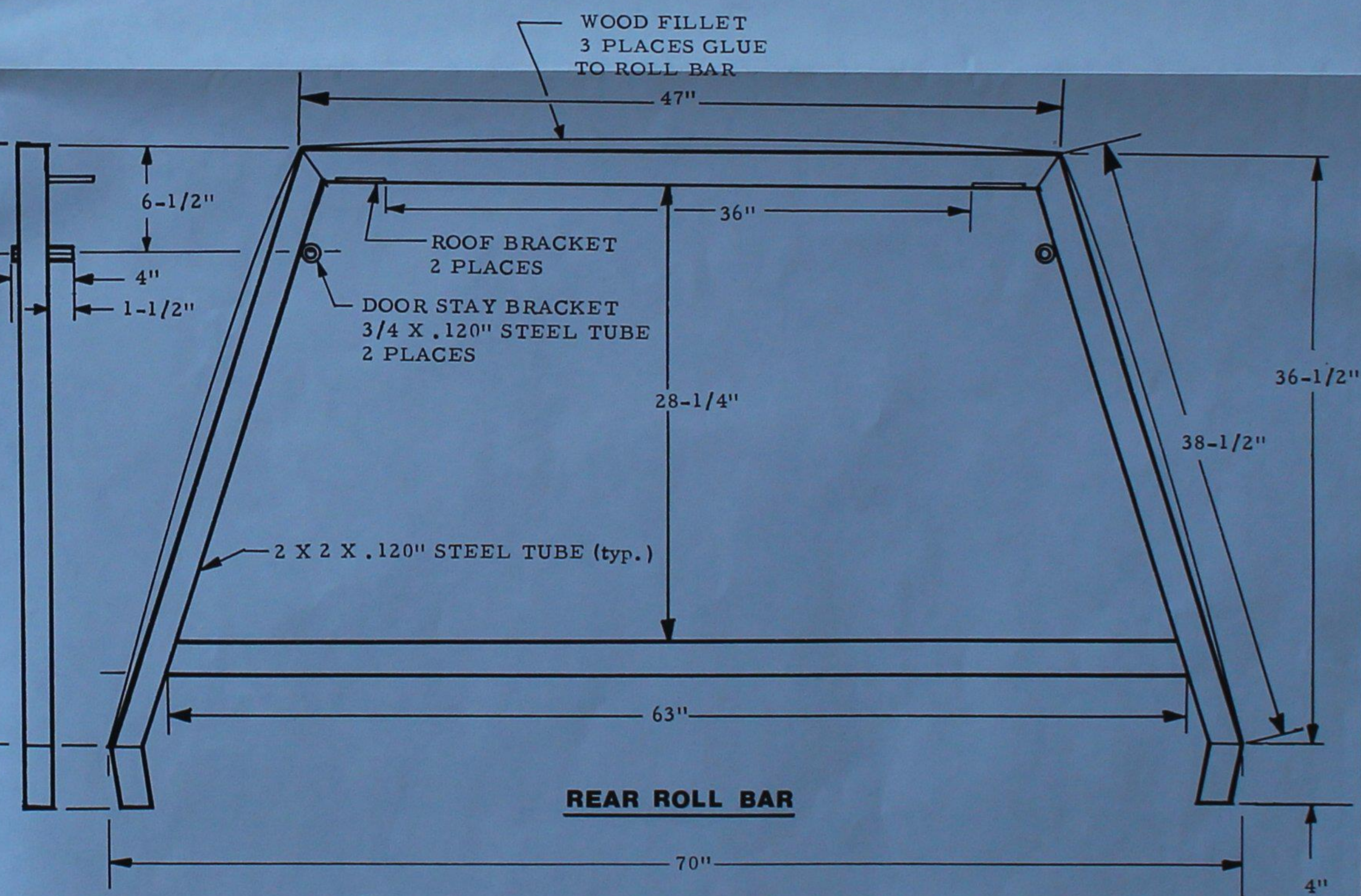
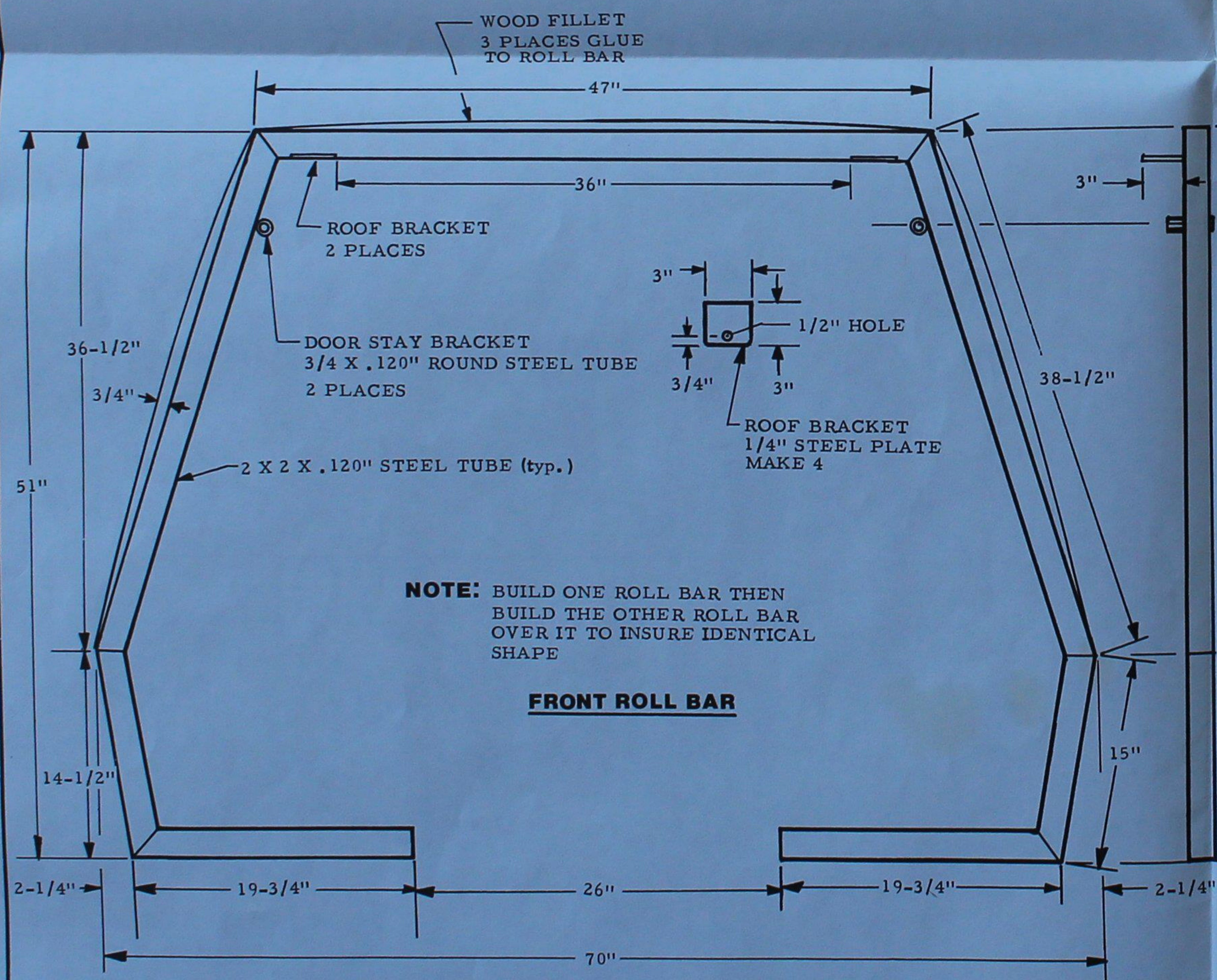
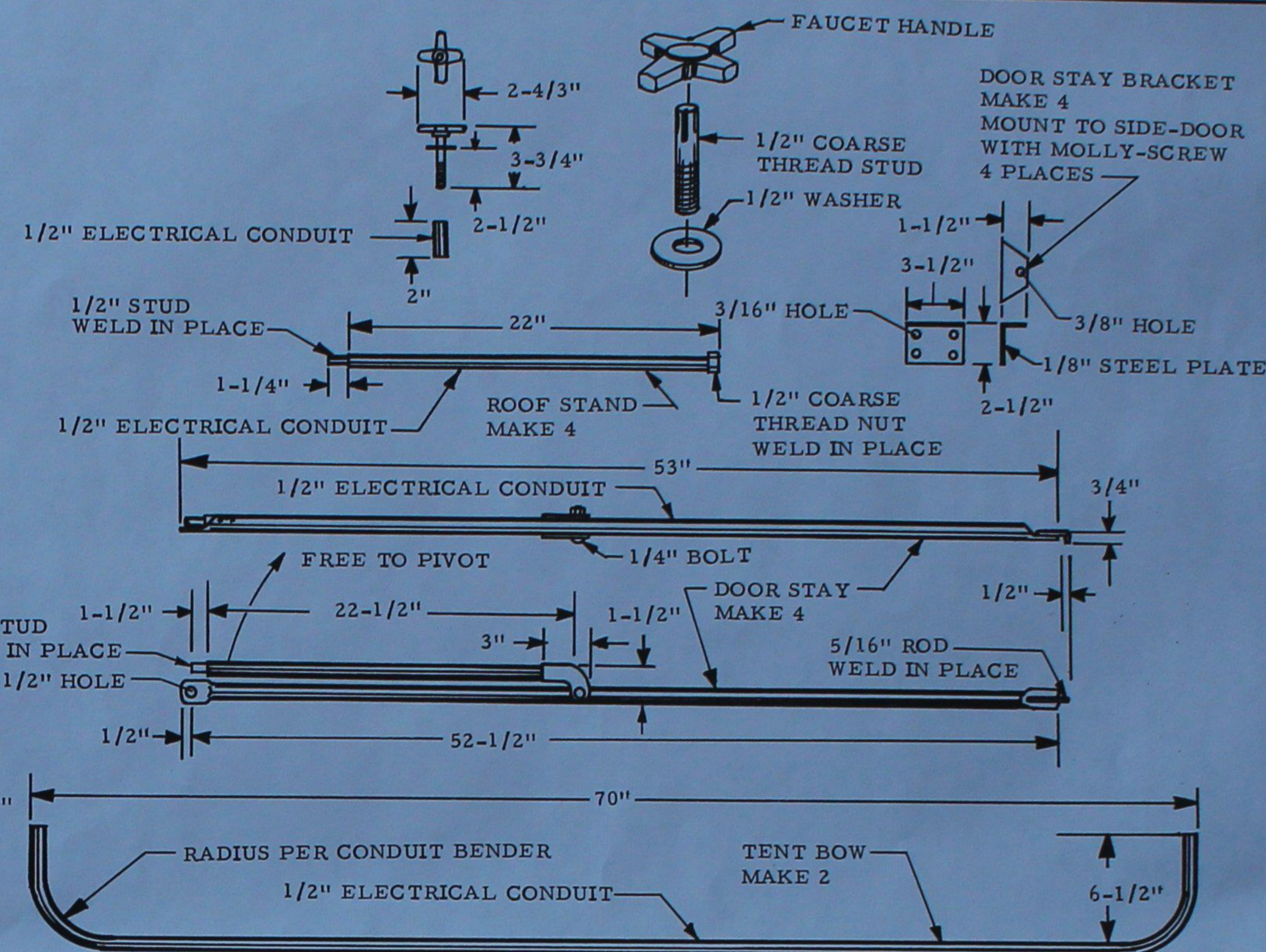
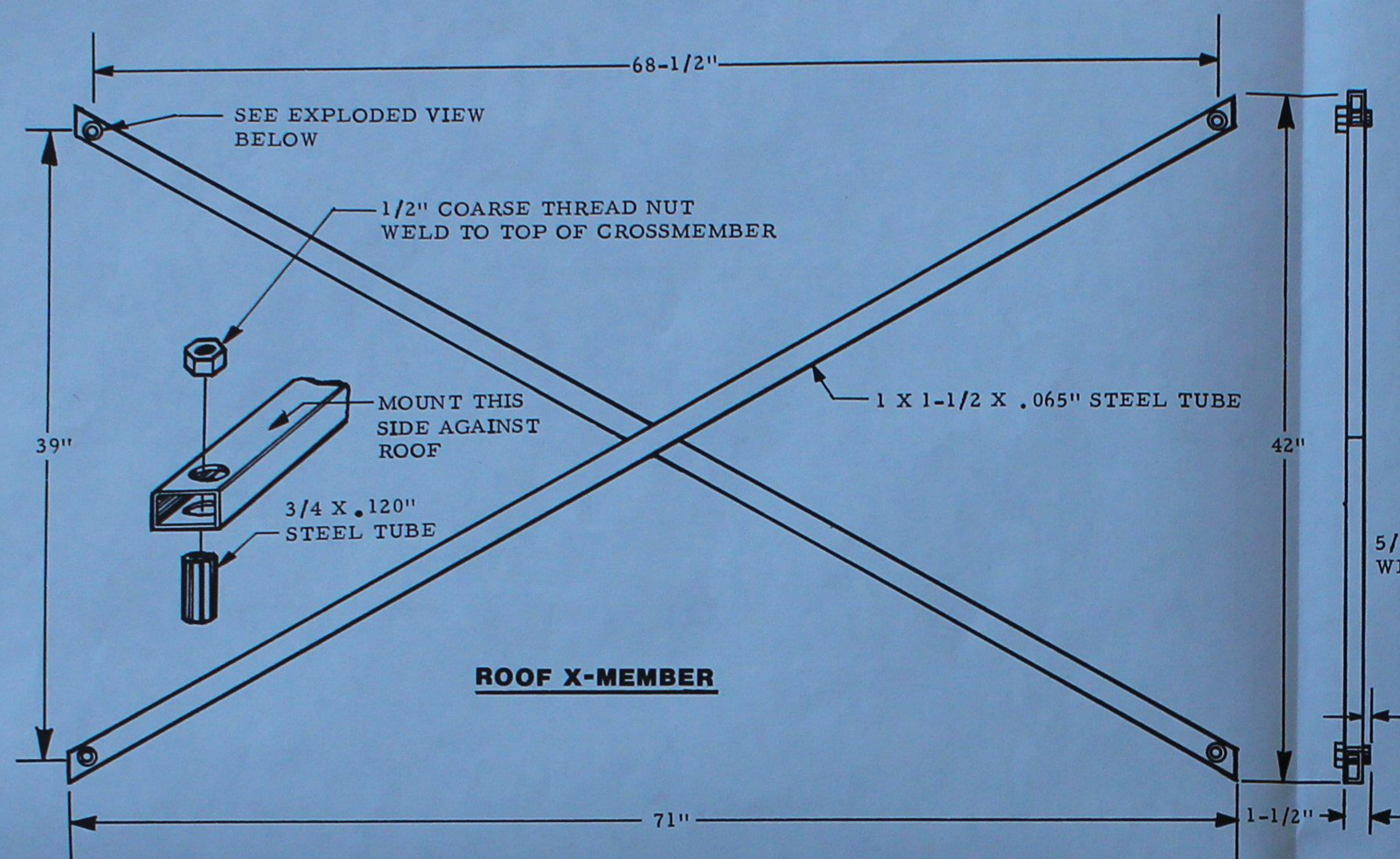
3/16 X 1" STEEL STRAP  
 SEAT BRACKET  
 SEE SHEET #7

73" LENGTH OF 2 X 2 X .120"  
 STEEL WELD IN PLACE  
 FLUSH WITH BELT LINE

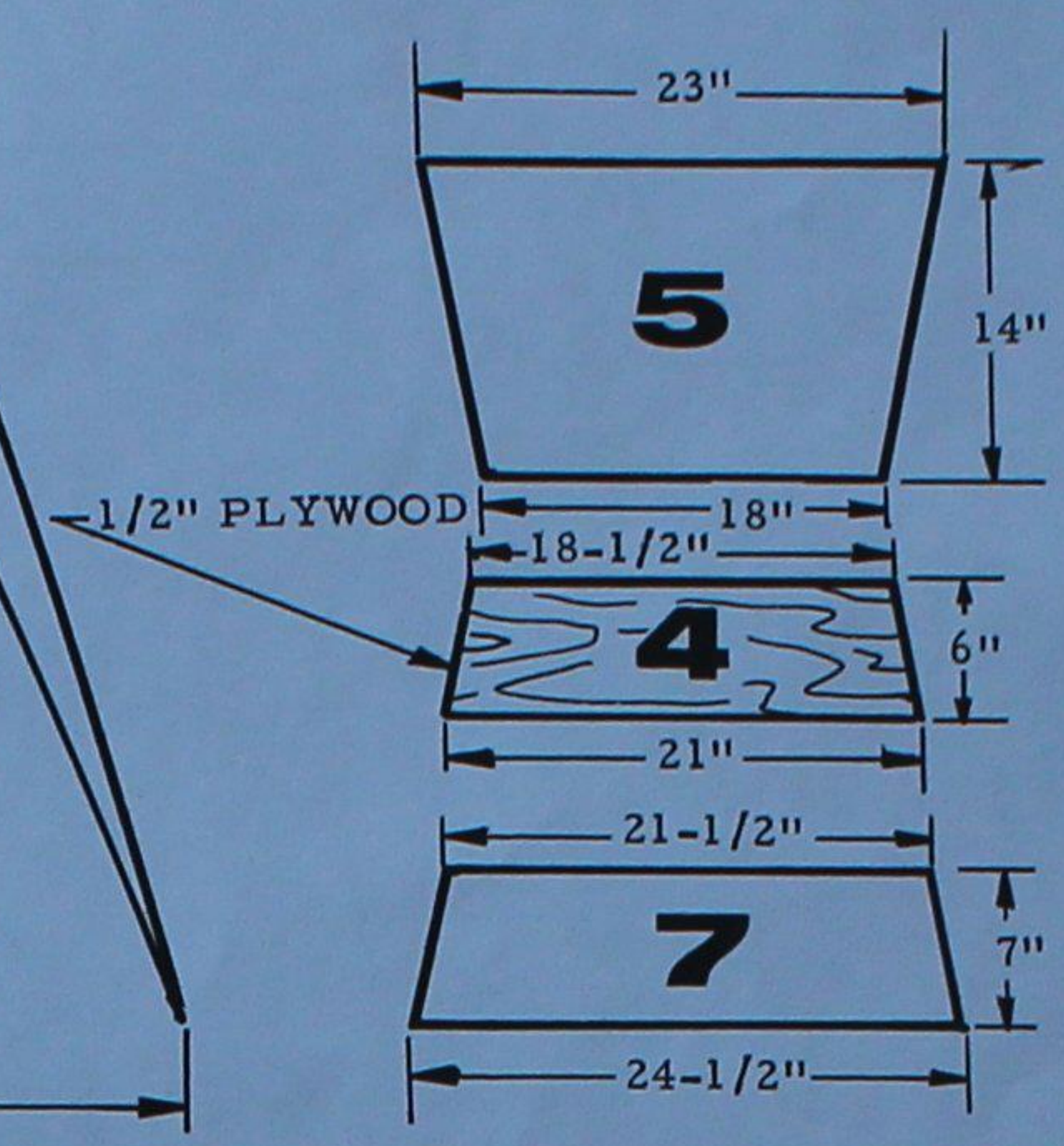
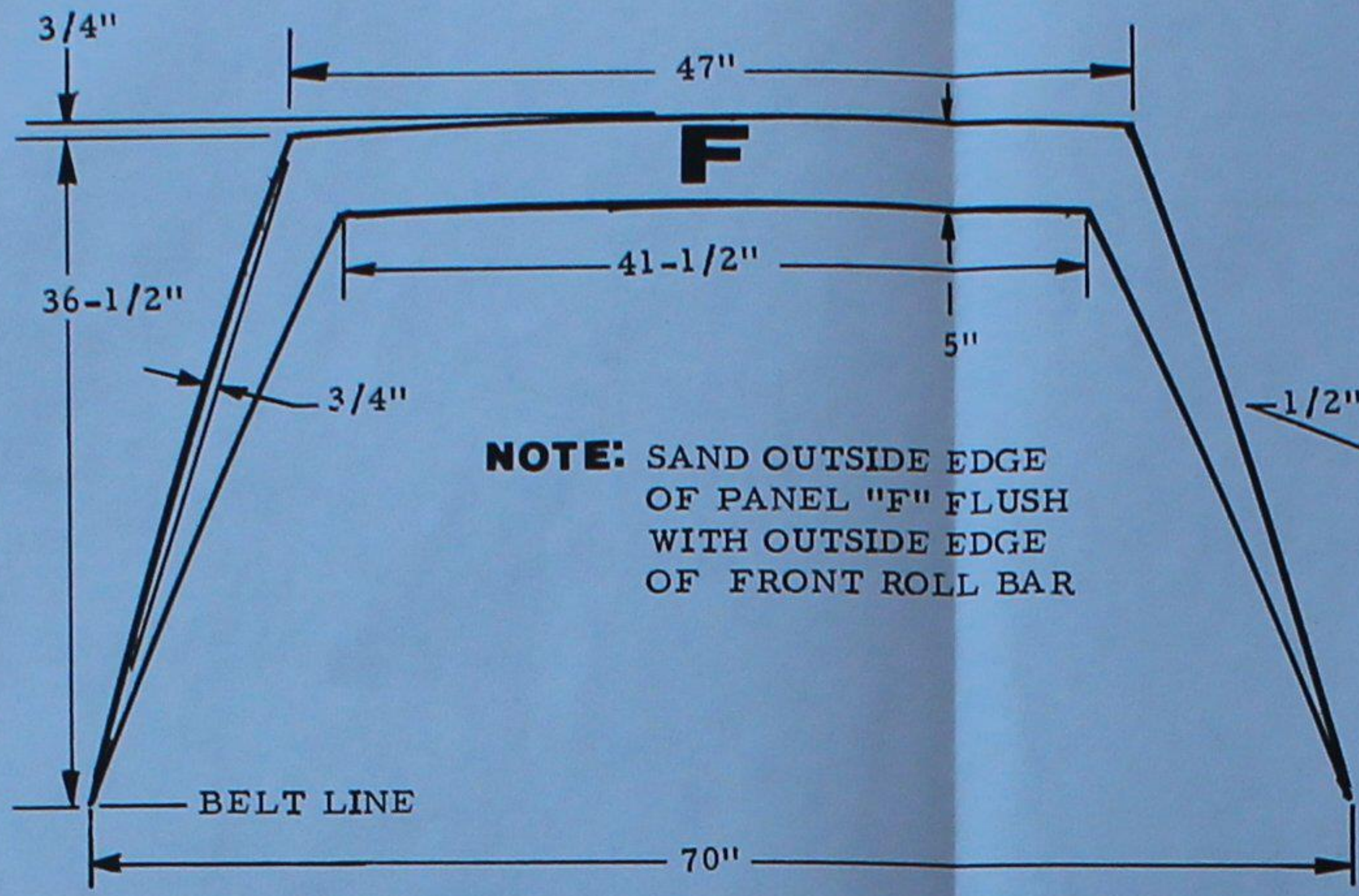
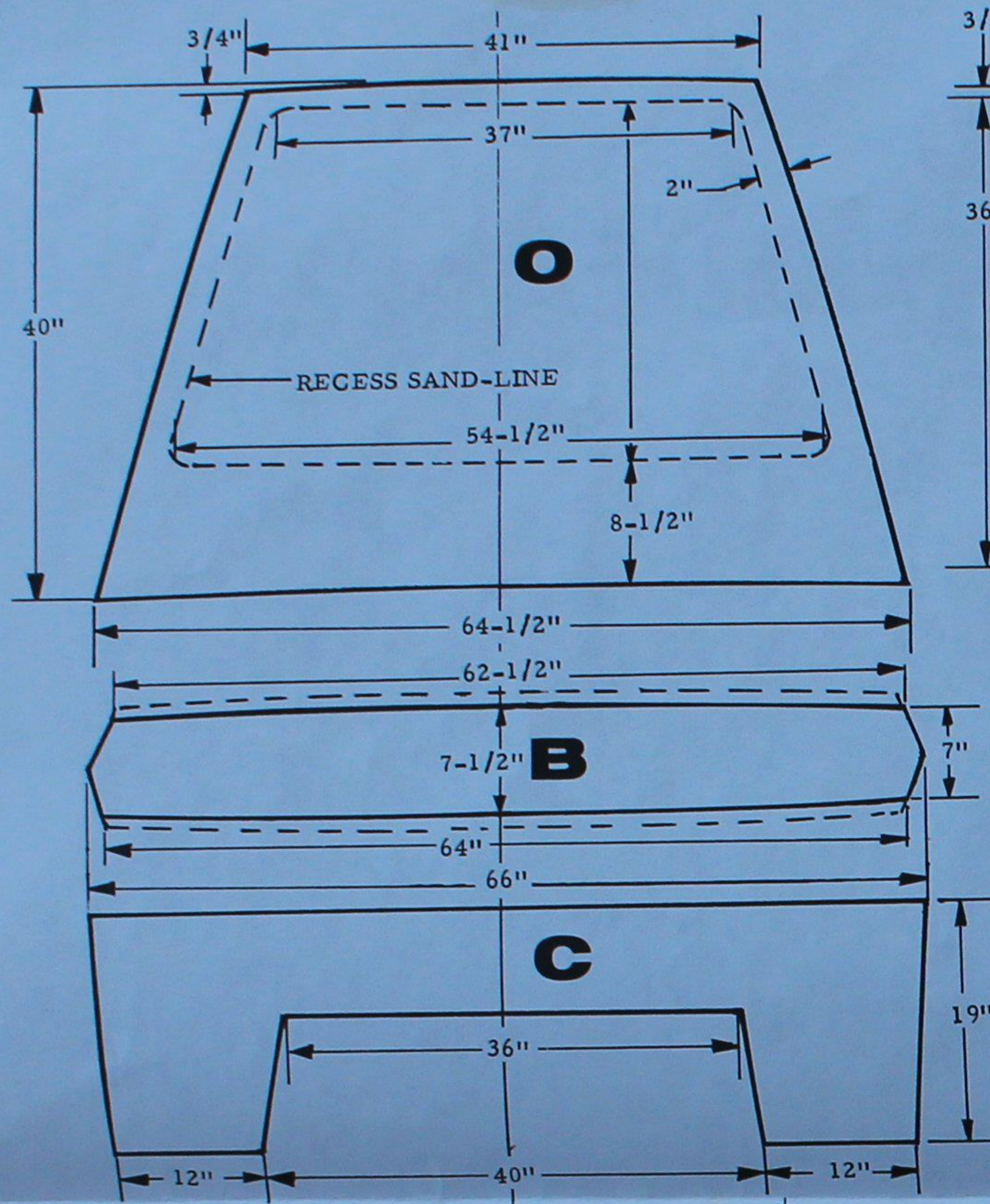
**NOTE:** FOR ROLL BAR INSTALLATION  
 PROCEDURE SEE "ROLL BARS"  
 IN BOOKLET

18 GA STEEL  
 HAND FIT TO COVER  
 AREA REMOVED PER  
 ABOVE DRAWING  
 POP-RIVET IN PLACE

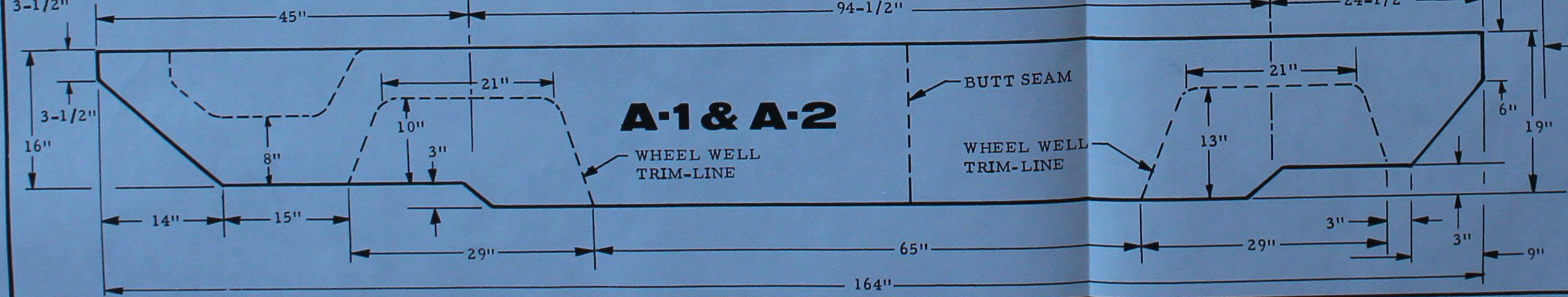
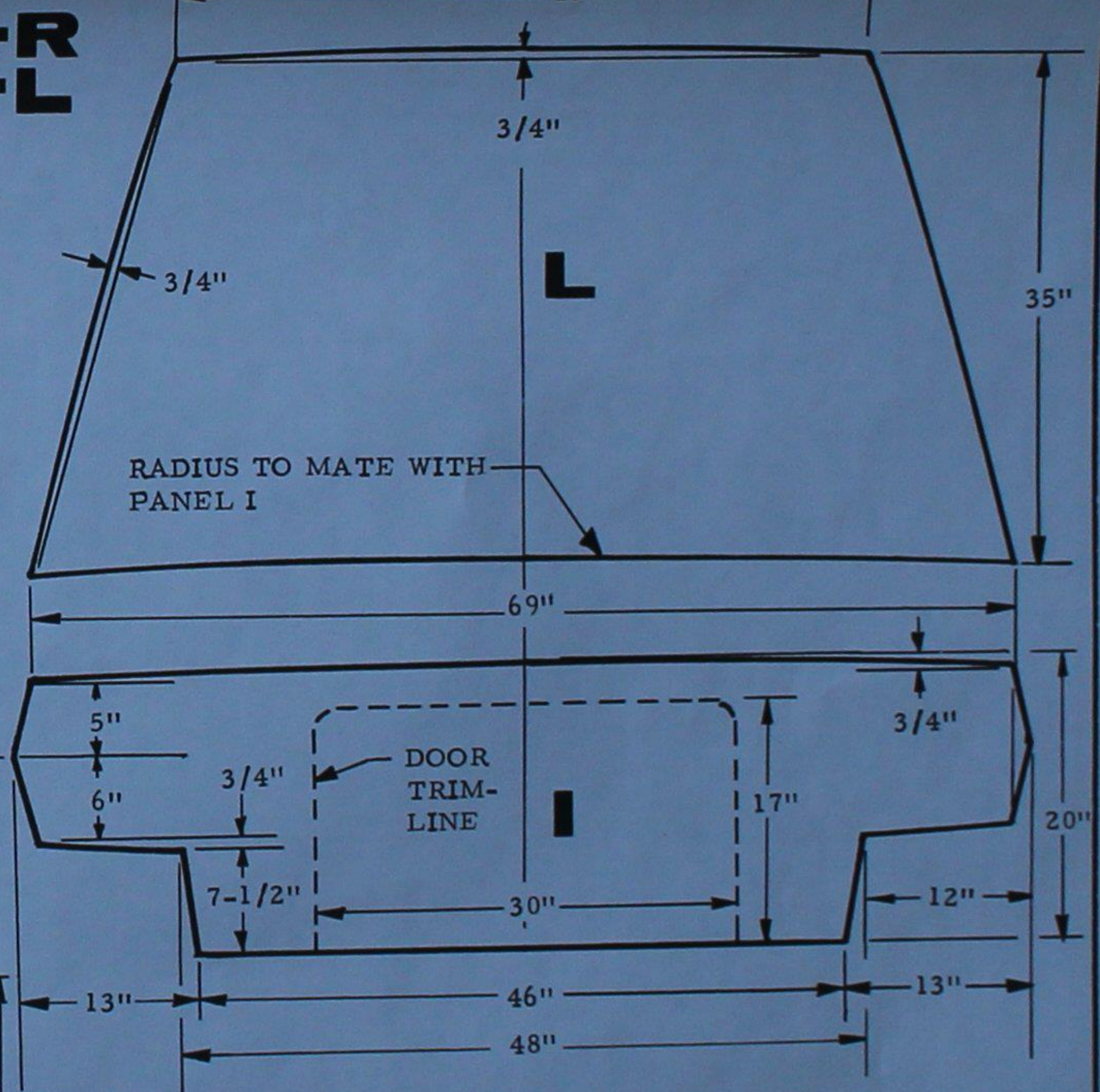
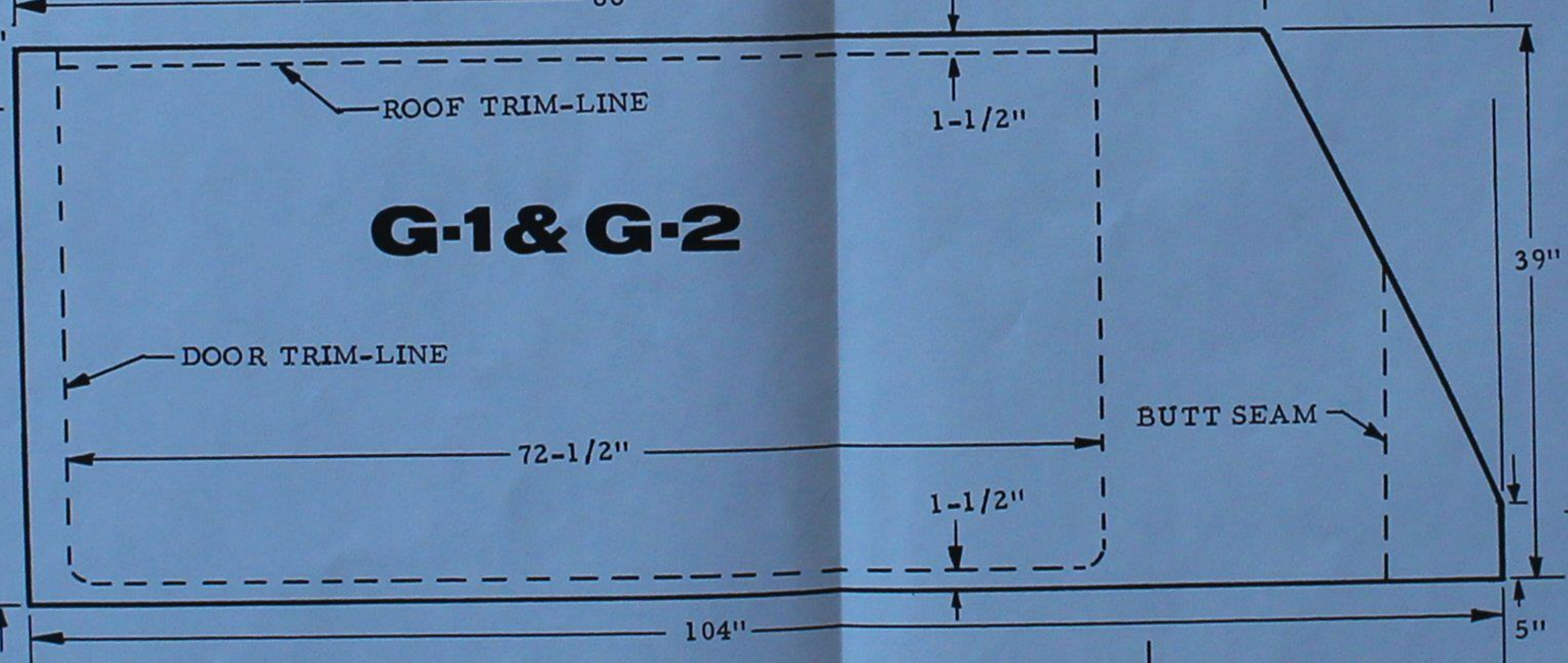
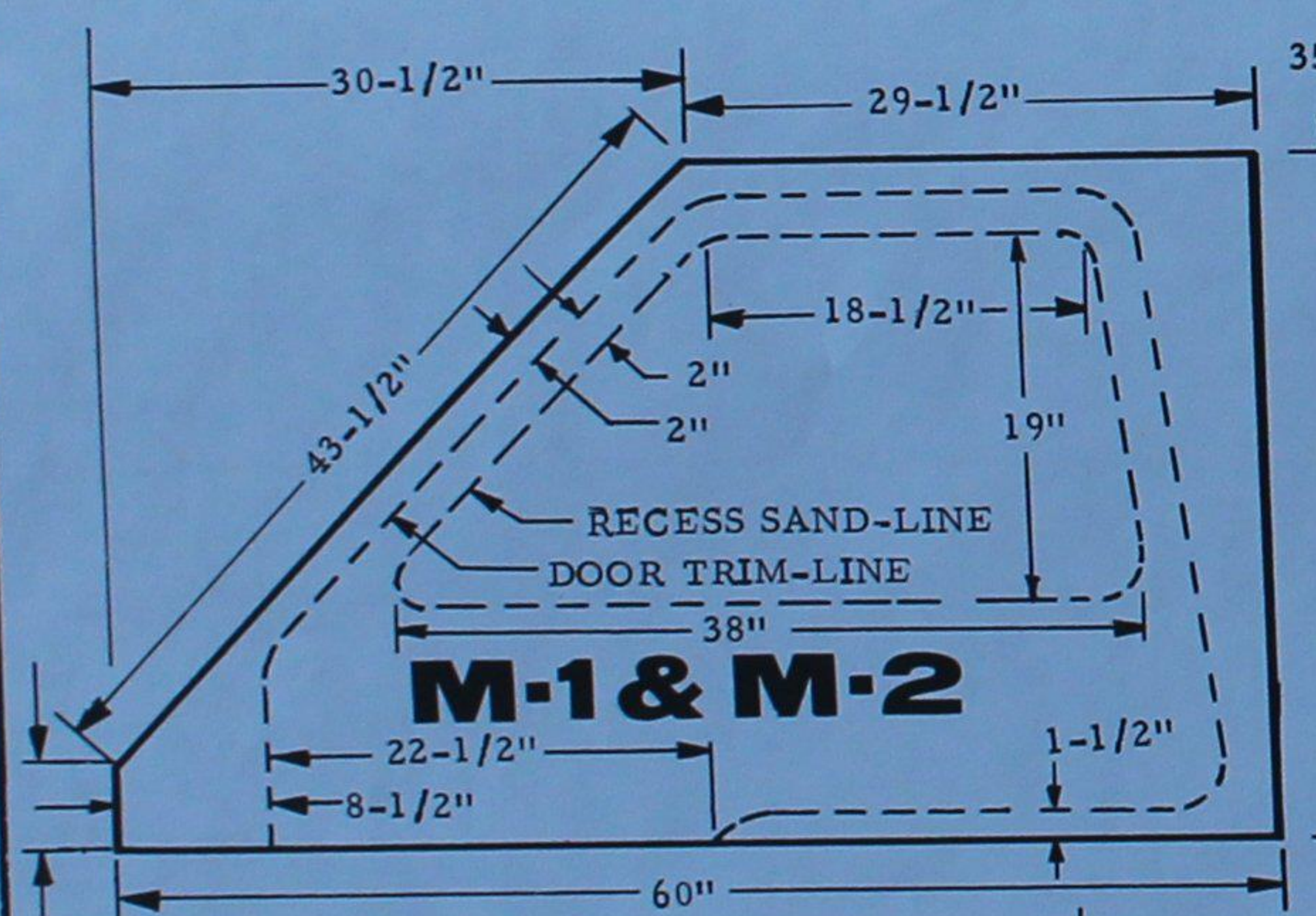
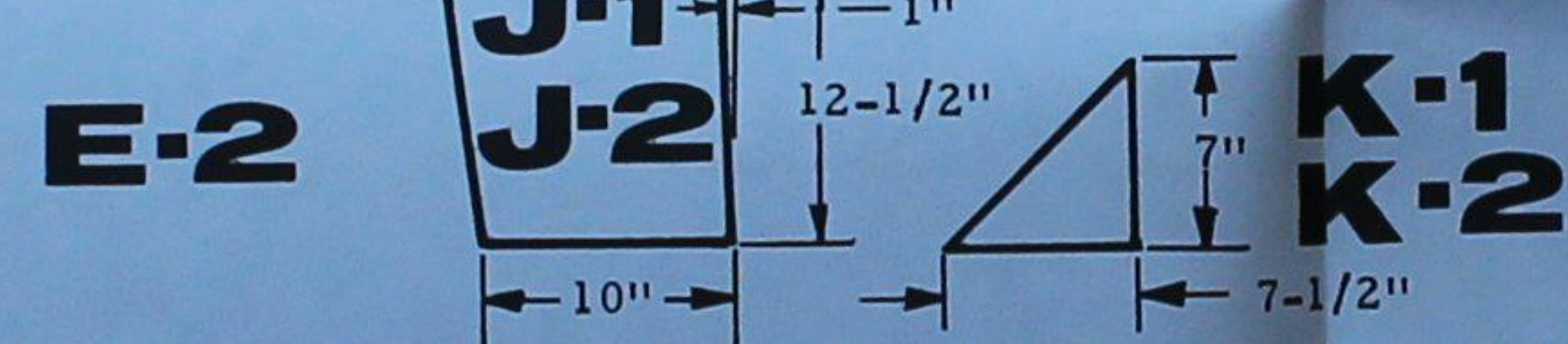
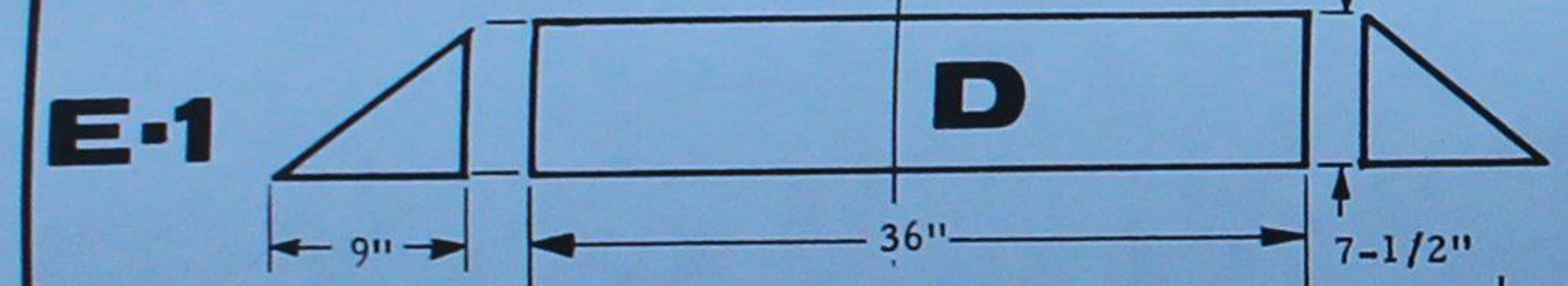
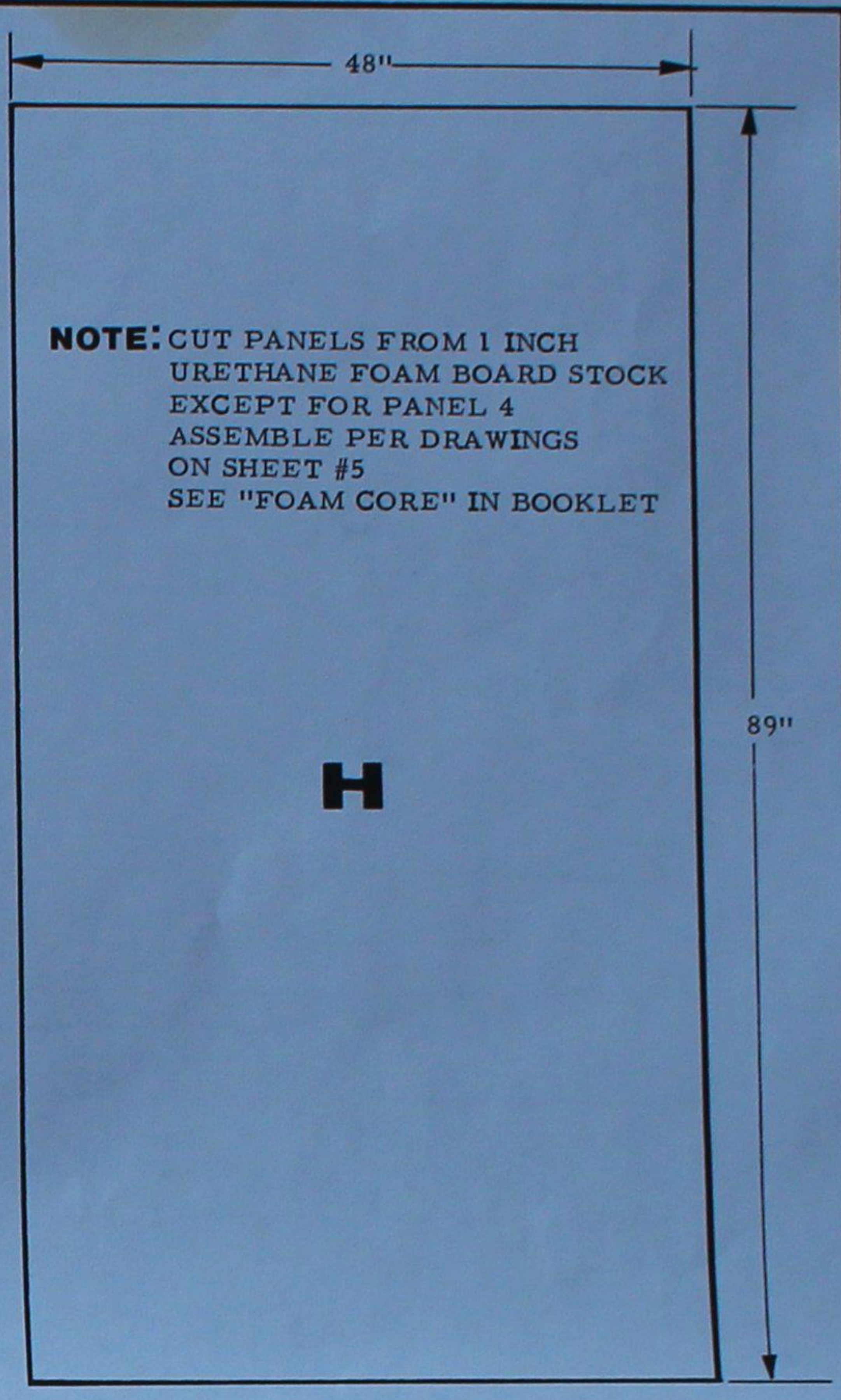
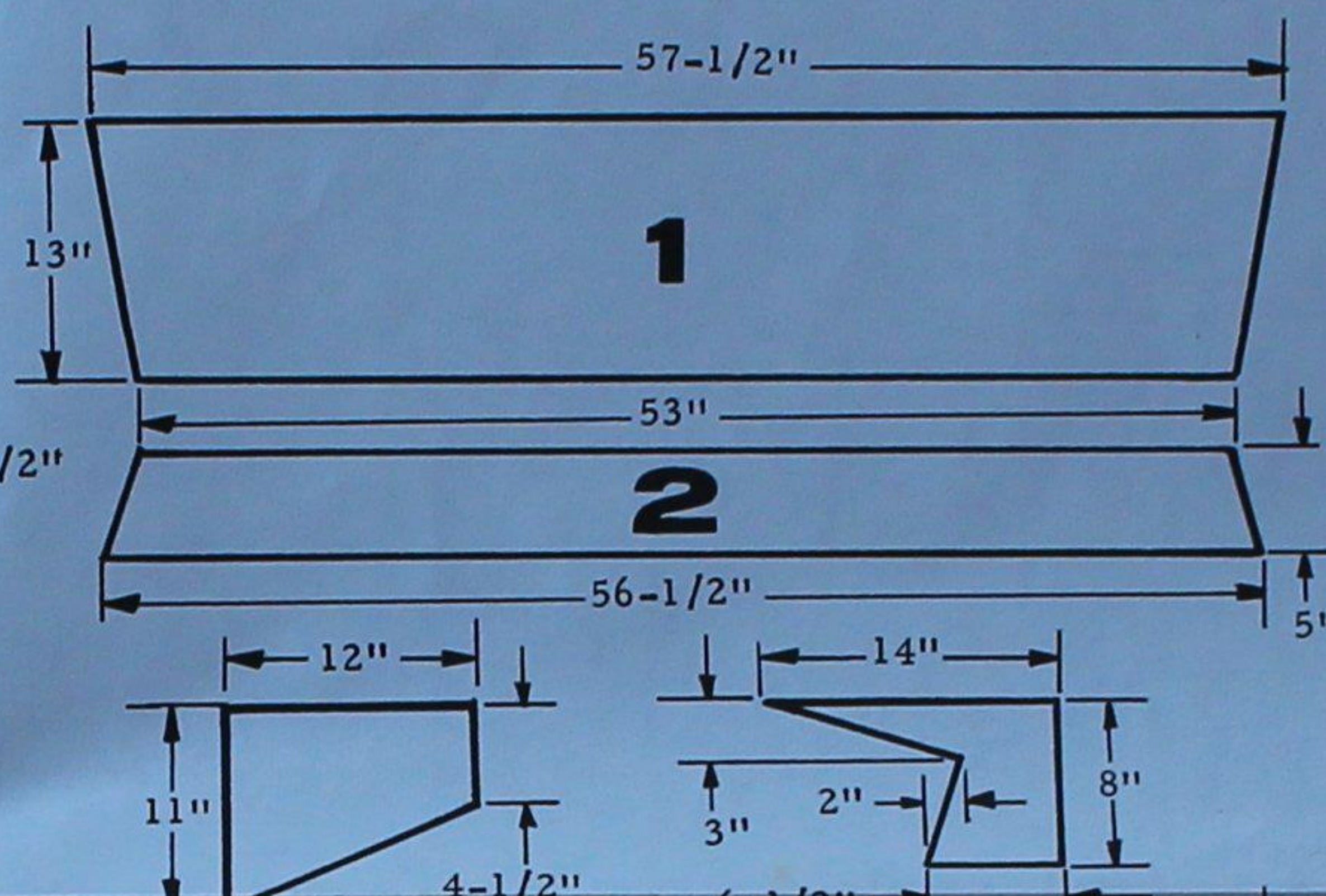
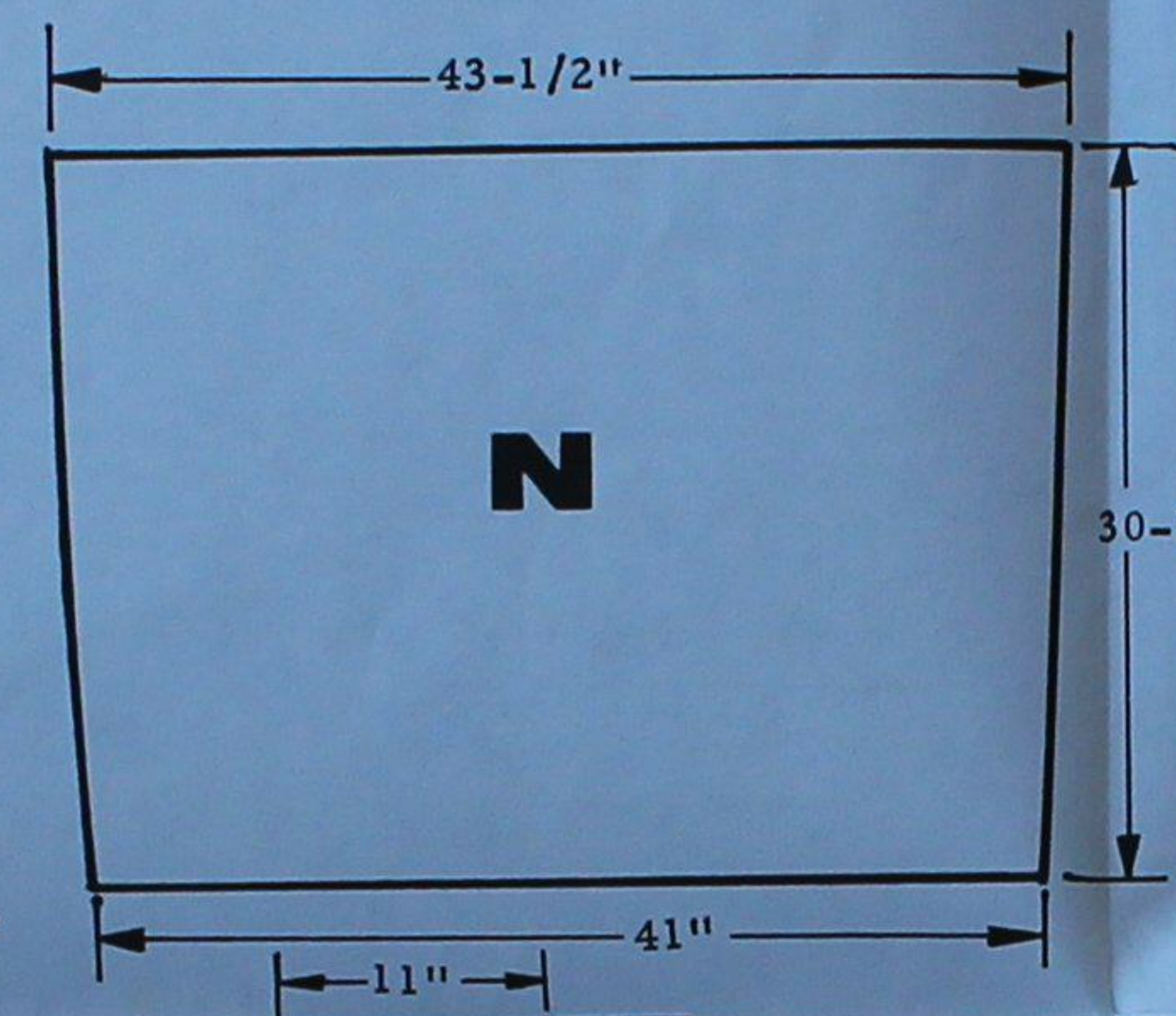








**NOTE:** CUT PANELS FROM 1 INCH URETHANE FOAM BOARD STOCK EXCEPT FOR PANEL 4 ASSEMBLE PER DRAWINGS ON SHEET #5 SEE "FOAM CORE" IN BOOKLET



**SHEET No. 4**  
**BODY PANELS**  
**SCALE 1"=1'**  
**drawn by Dave Carey**



2 X 2" FIR TEMPORARILY  
INSTALLED 3 PLACES TO  
PREVENT PANELS FROM  
SAGGING BETWEEN ROLL  
BARS  
REMOVE BEFORE GLASSING  
INTERIOR

- COVER FOAM WITH 2 LAYUPS OF FIBERGLASS ALONG CONTACT AREA WITH ROLL BAR ASMY

CEMENT TO FACE OF  
FRONT ROLL BAR

-STACK 1/8" VENEER TO 1/2" THICKNESS TO FORM FILLET OVER CURVED WHEEL WELLS

TYPICAL FLOOR FILLET —  
LOCATION  
USE 1/2" PLYWOOD  
OVERLAP CHASSIS FLOOR PAN  
CEMENT TO BODY AROUND  
PERIMETER  
SEE "FOAM CORE & FIG. 7  
IN BOOKLET

FILLET 3 PLACES  
HAND FIT AND CEMENT  
IN PLACE

**NOTE:** ASSEMBLE FOAM PANELS  
IN ALPHABETICAL ORDER  
MITRE MATING EDGES FOR  
FLUSH CONTACT  
ASSEMBLE WITH CONTACT  
CEMENT  
ROUND CORNERS AS DESIRED  
AFTER BODY IS ASSEMBLED  
SEE "FOAM CORE" IN BOOKLET

FOLLOW ROLL BARS  
1/4" TOWARD INSIDE  
EACH END  
REMOVE AFTER GLASSING  
EXTERIOR

- REMOVE AFTER BODY  
IS ASSEMBLED

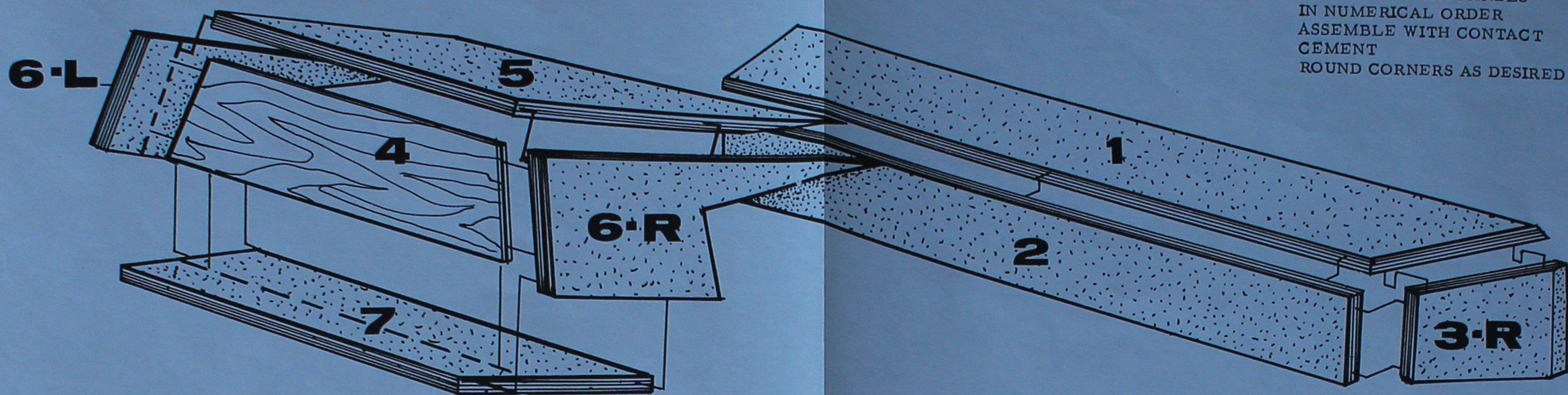
- SAND CONCAVE TO  
FLAIR INTO BODY

FOLLOW INSIDE EDGE  
OF WHEEL WELL FOR  
PATTERN

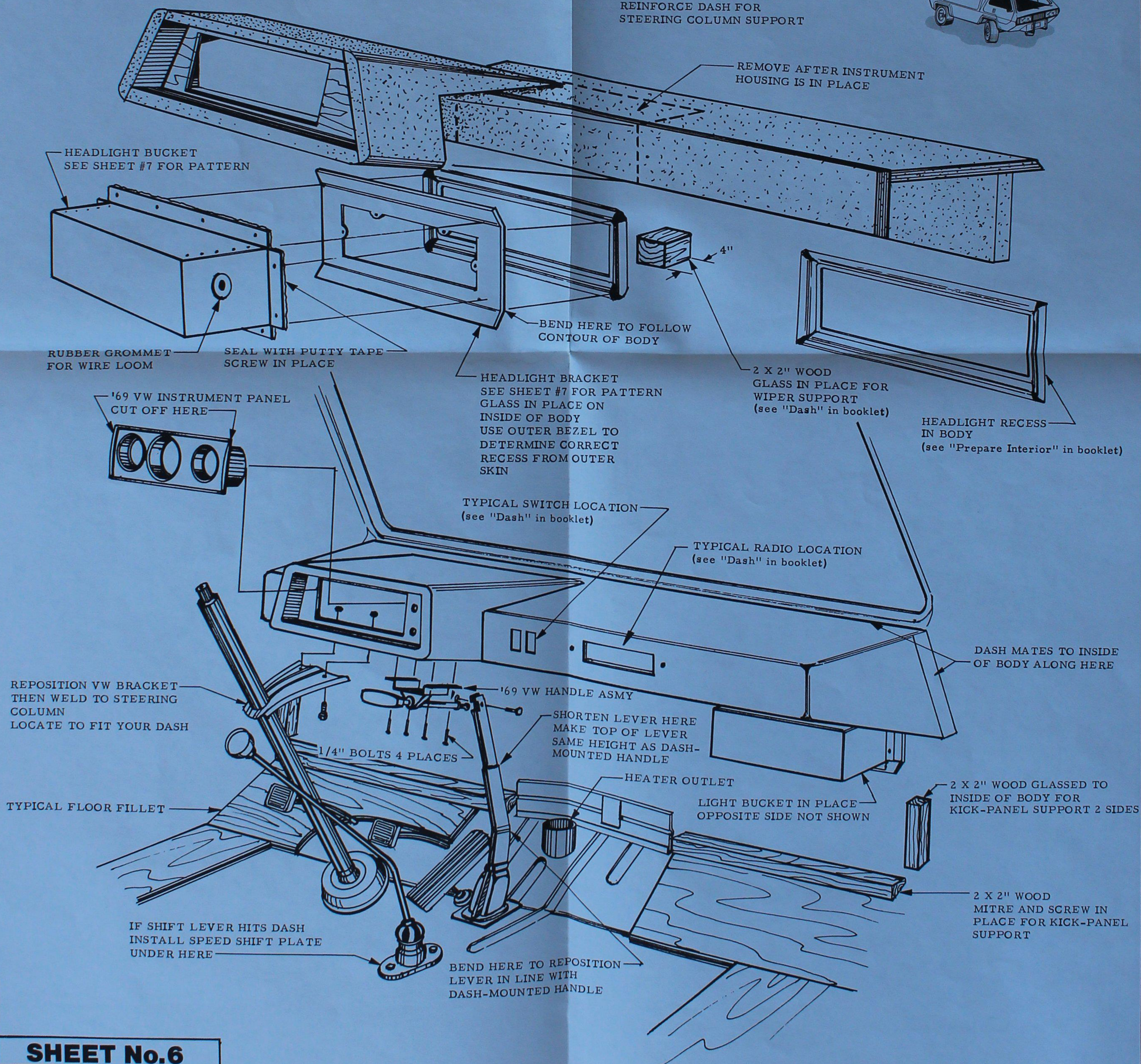
- CUT FROM 1" URETHANE  
FOAM AND CEMENT TO BODY



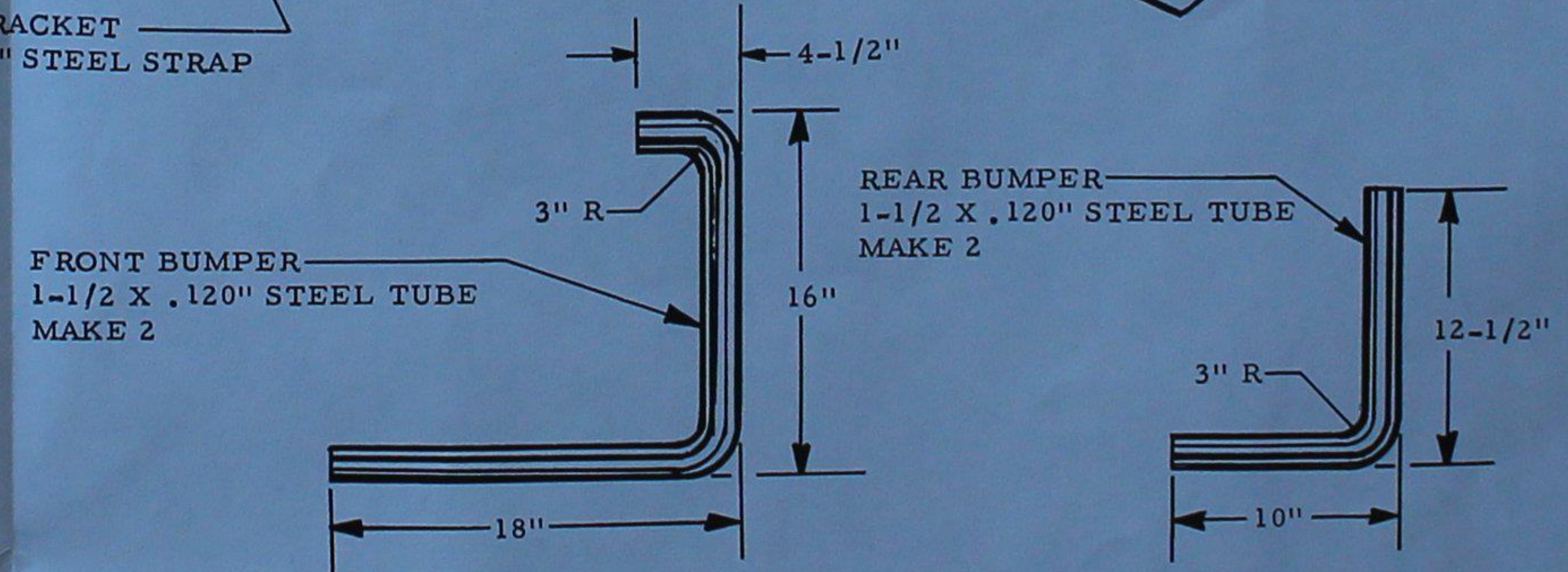
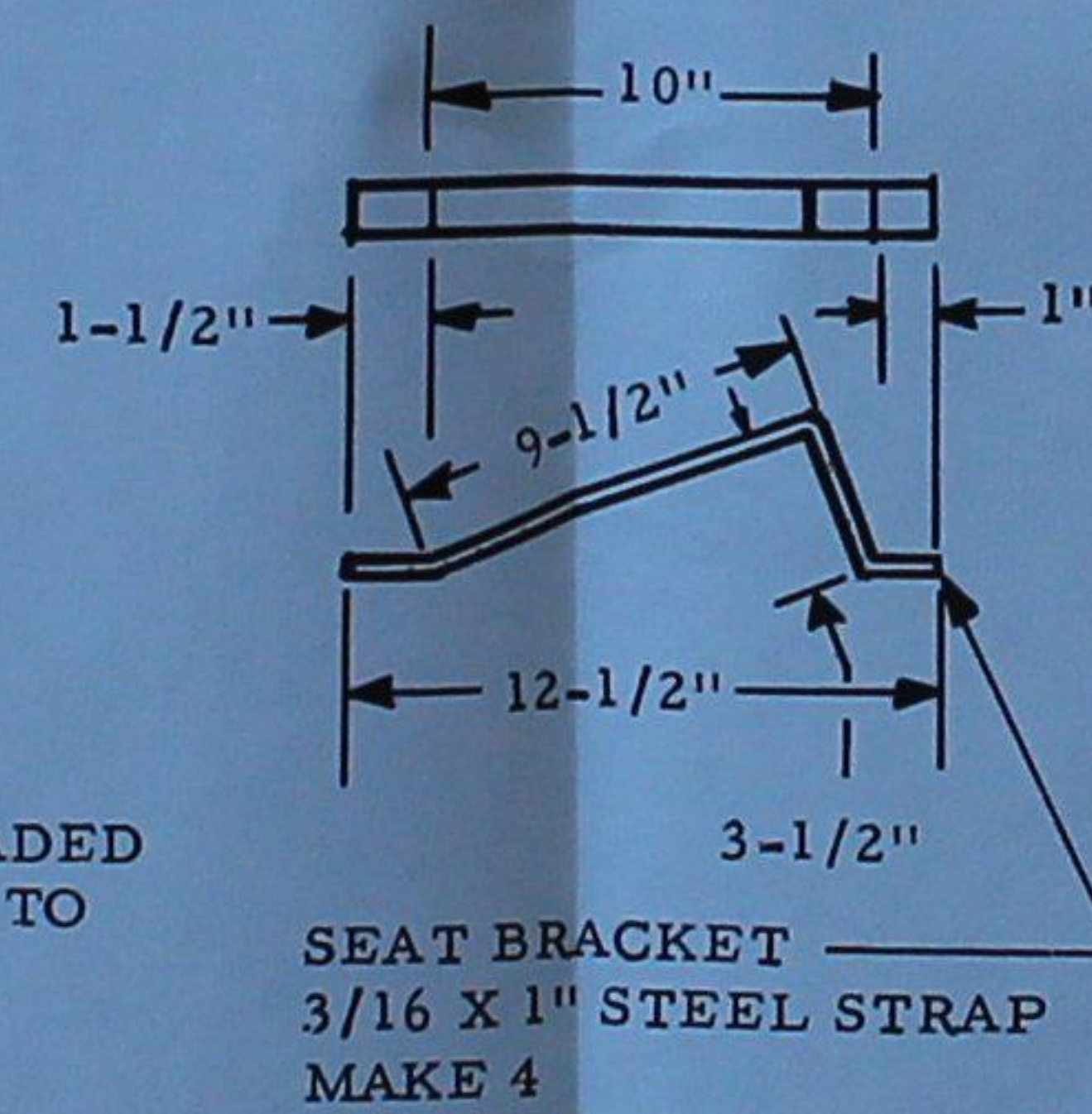
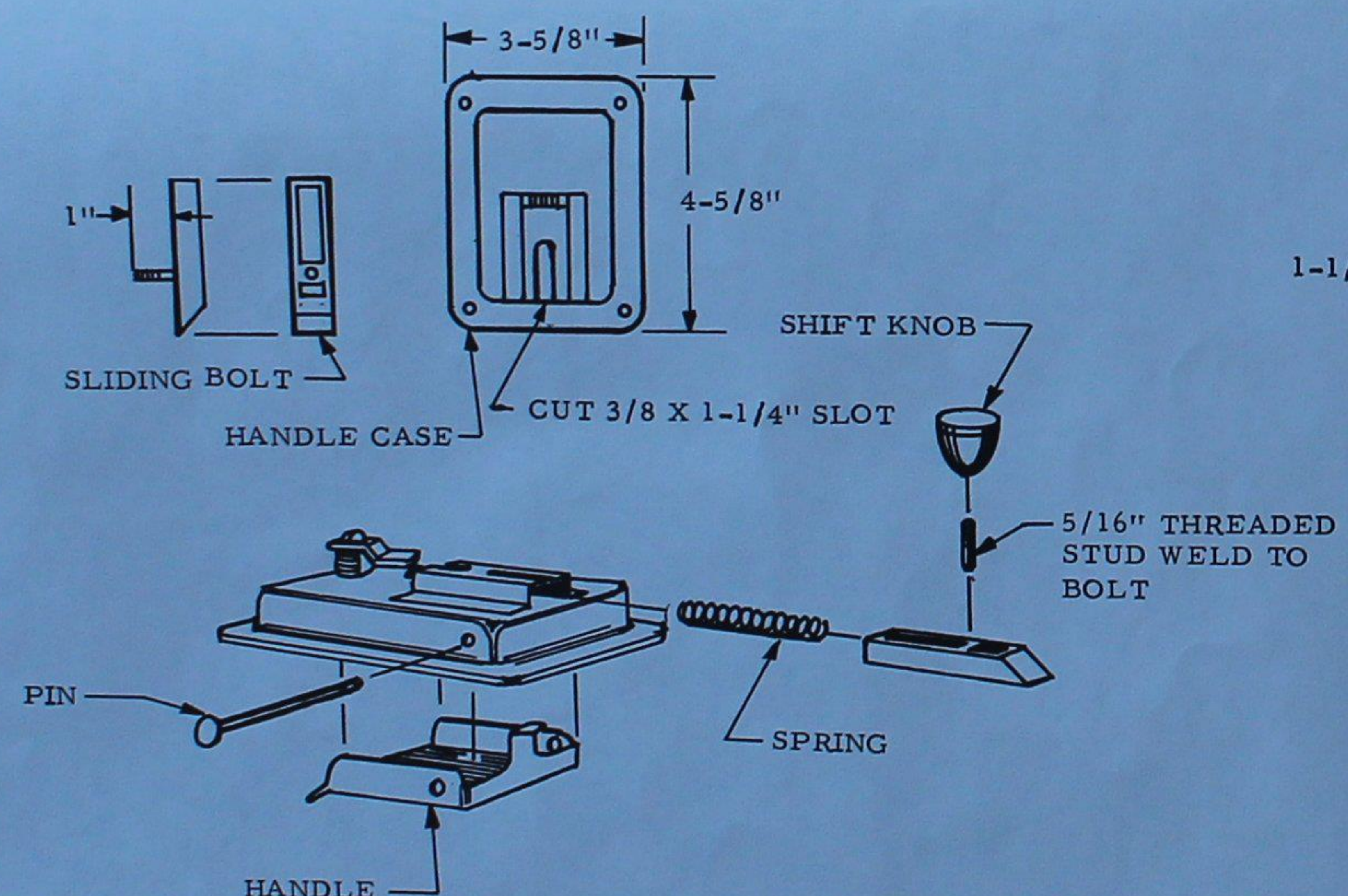
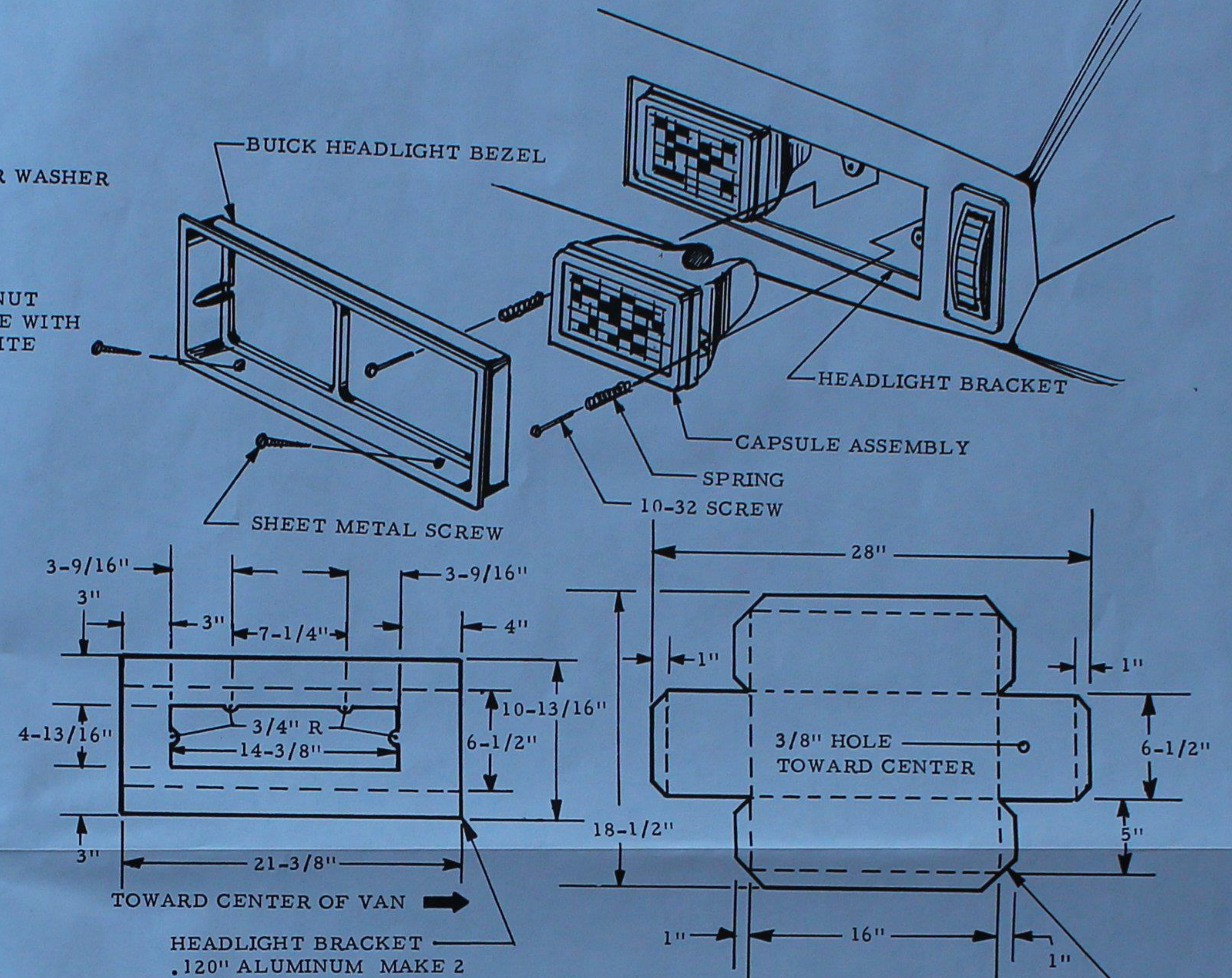
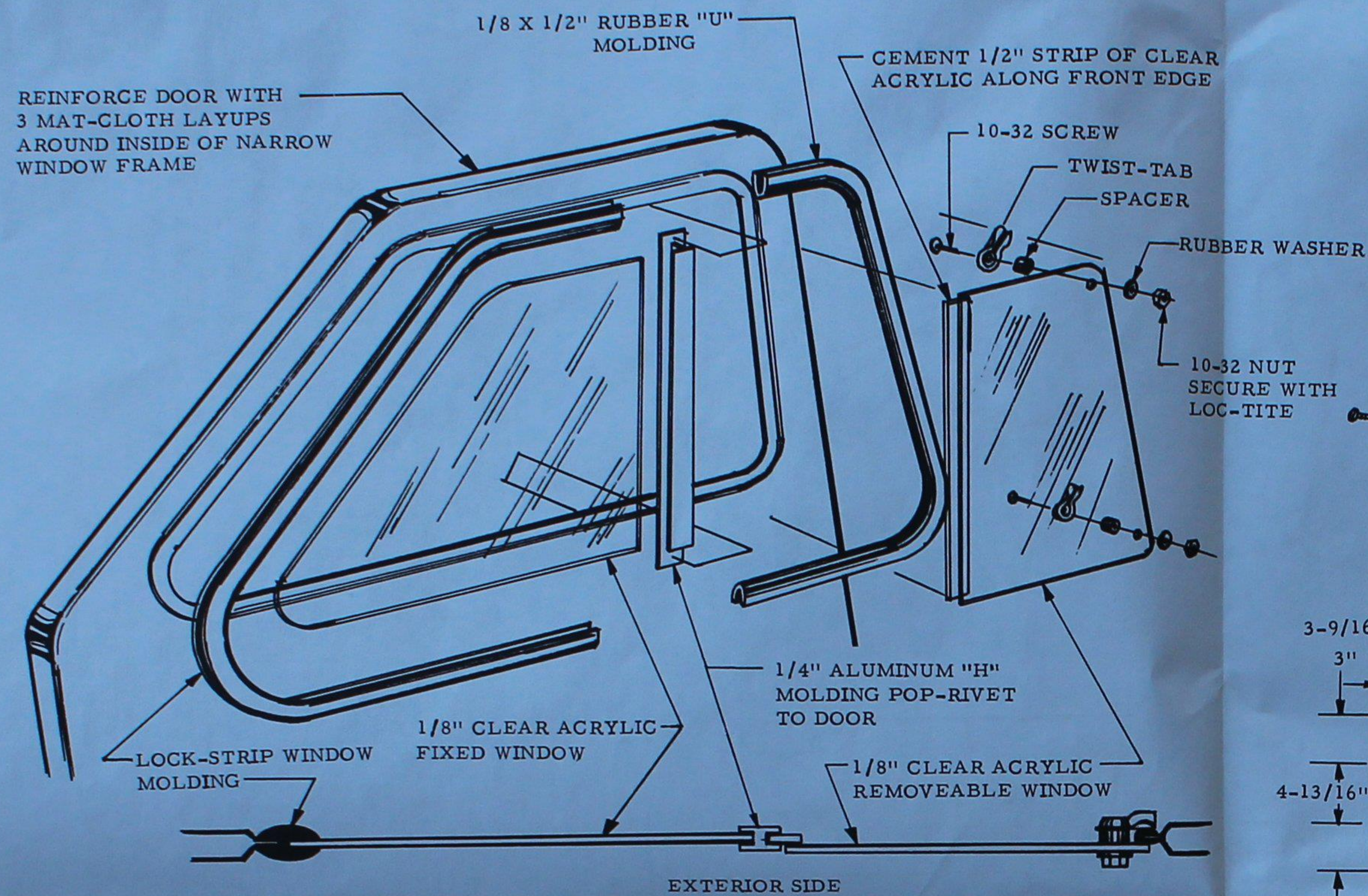




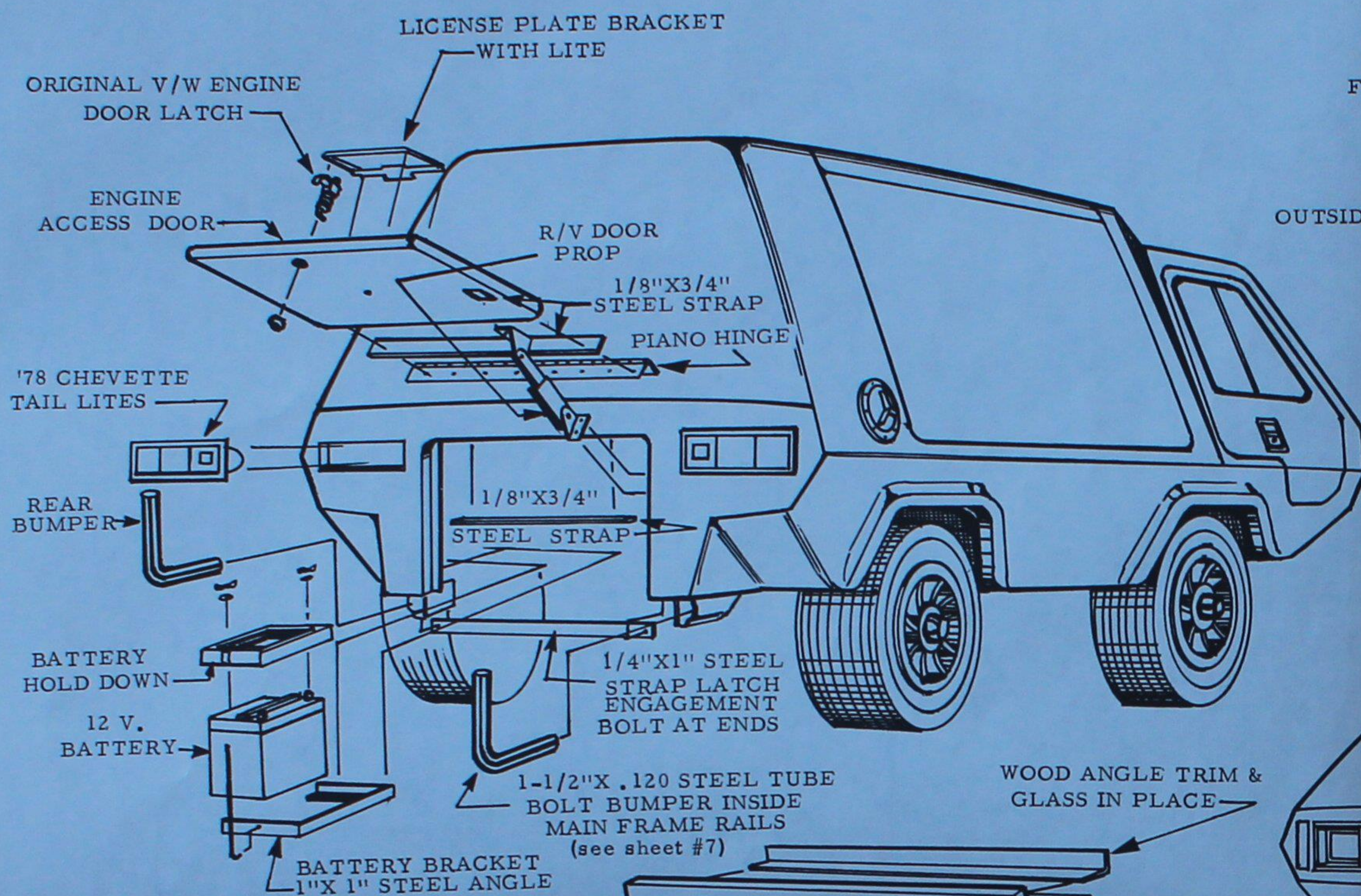
**NOTE:** USE 4 LAYUPS OF MAT AND CLOTH AROUND INSIDE OF INSTRUMENT HOUSING TO REINFORCE DASH FOR STEERING COLUMN SUPPORT





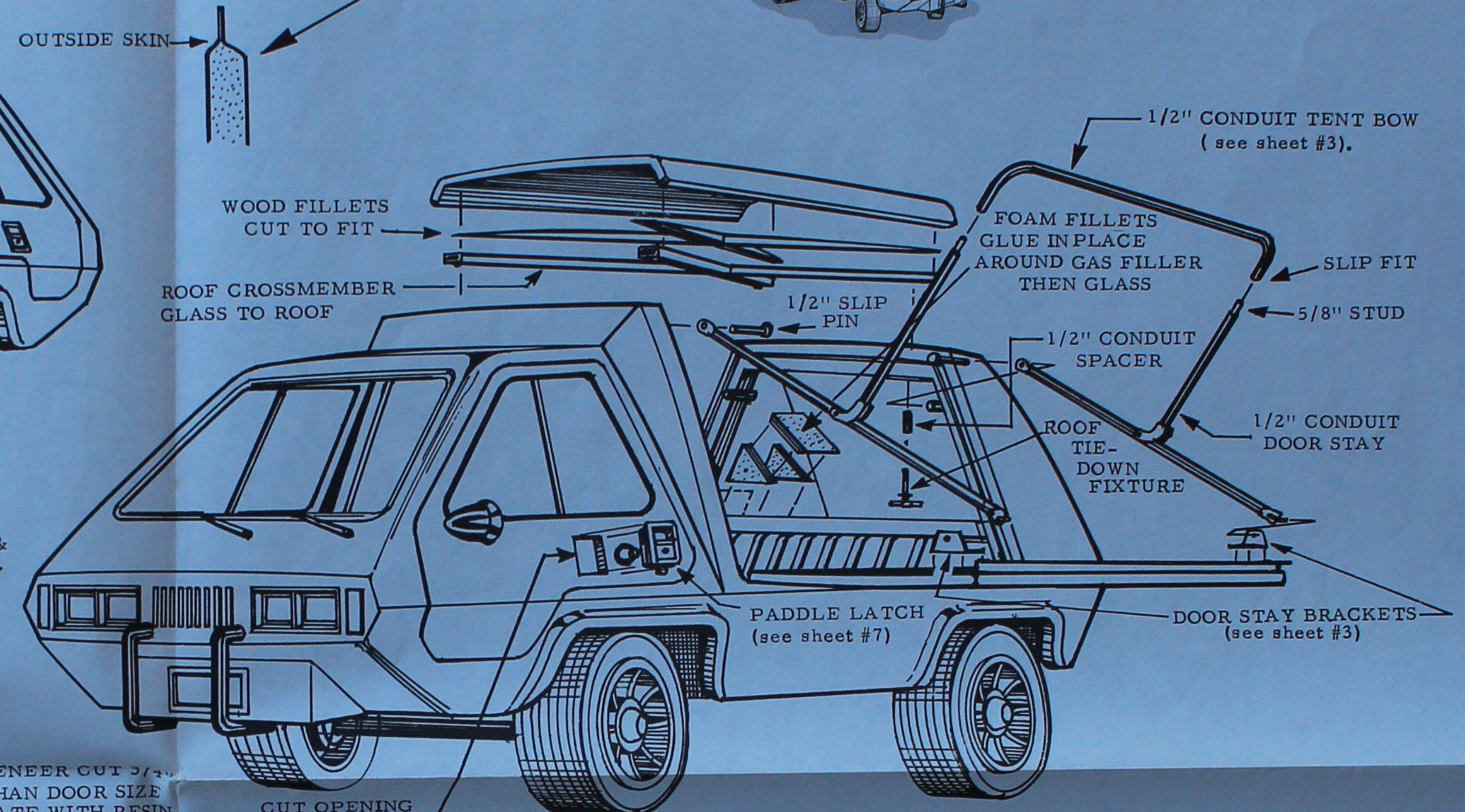






TYPICAL CROSS-SECTION  
FRONT & SIDE DOOR WINDOWS

OUTSIDE SKIN



WOOD ANGLE TRIM &  
GLASS IN PLACE

1/8" X 3/4" STEEL STRAP  
GLASS INTO DOOR EDGE

PIANO HINGE  
FASTEN WITH  
POP RIVETS

1/8" VENEER CUT 3/4"  
LESS THAN DOOR SIZE  
LAMINATE WITH RESIN  
& COVER WITH FIBER  
GLASS

WOOD ANGLE  
GLUE & GLASS AROUND  
DOOR OPENING

TRIM FILLET  
AROUND SPARE  
TIRE WELL

12" X 24" SUN ROOF WINDOW  
(install as per Mfg. instructions)

1/8"X3/4" STEEL STRAP  
GLASS INTO EDGE  
OF DOOR OPENING

TYPICAL DOOR OPENING  
CROSS-SECTION

WOOD ANGLE  
1"  
RUBBER WEATHER  
STRIPPING  
TRIM TO 3/4"  
BEFORE  
INSTALLING  
OUTSIDE SKIN

TYPICAL CROSS-SECTION  
HEADLITES & PORT HOLE  
WINDOW

BUBBLE  
WINDOW

#6032 BUGPACK  
GAS CAP

1/8" X 3/4" STEEL STRAP  
GLASS INTO EDGE OF DOOR  
OPENING

PIANO  
HINGE

18" R/V WIPER

NITROGEN CYLINDER

LENGTHEN  
WINDSHIELD  
WIPER ARM 5"  
ON DRIVERS SIDE

WOOD ANGLE  
GLASS AROUND DOOR  
OPENING

WOOD  
GUSSETS

HEADLITE BEZEL  
(see sheet #7)

CAST ALUMINUM  
STRIKER PLATE  
BOLT IN PLACE

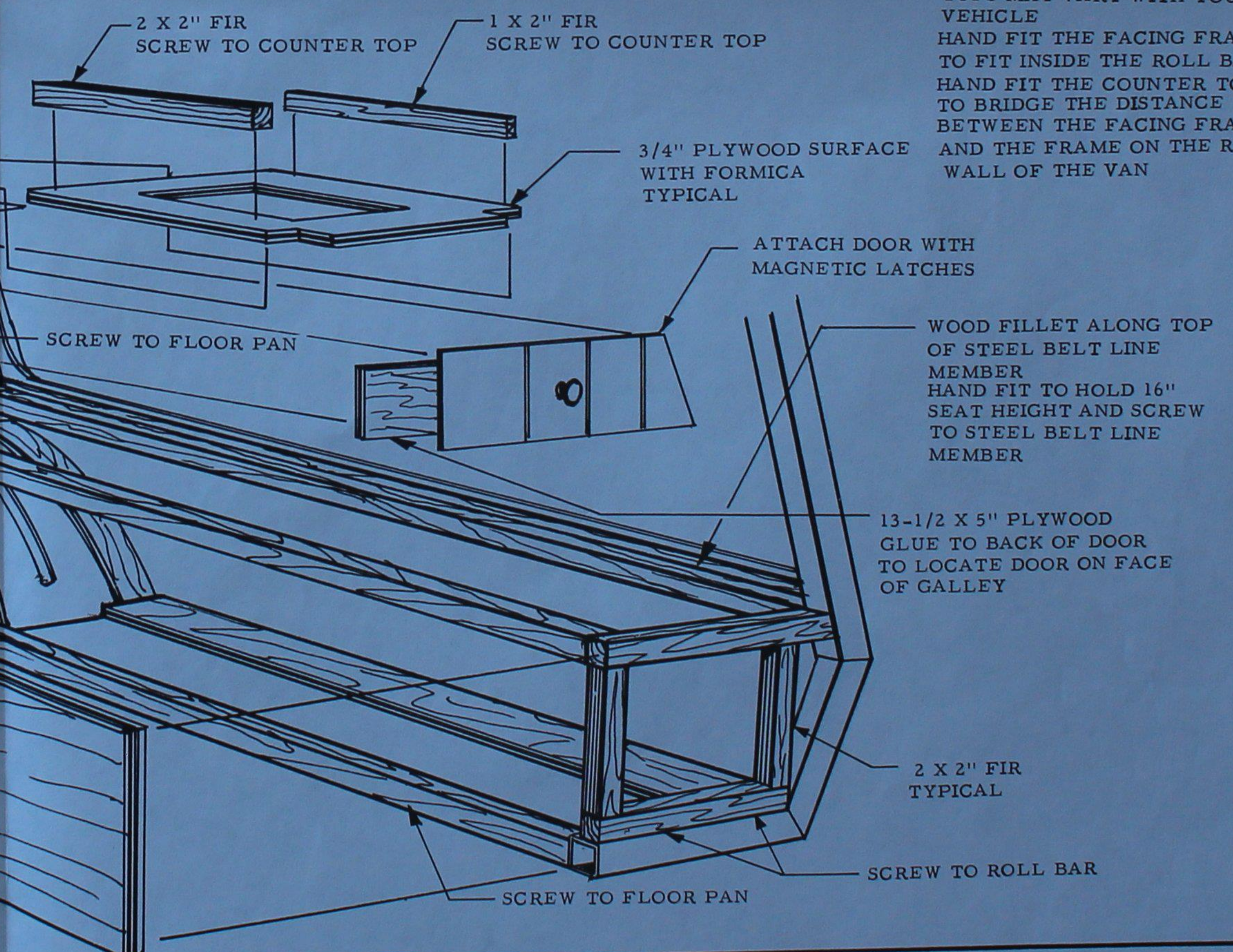
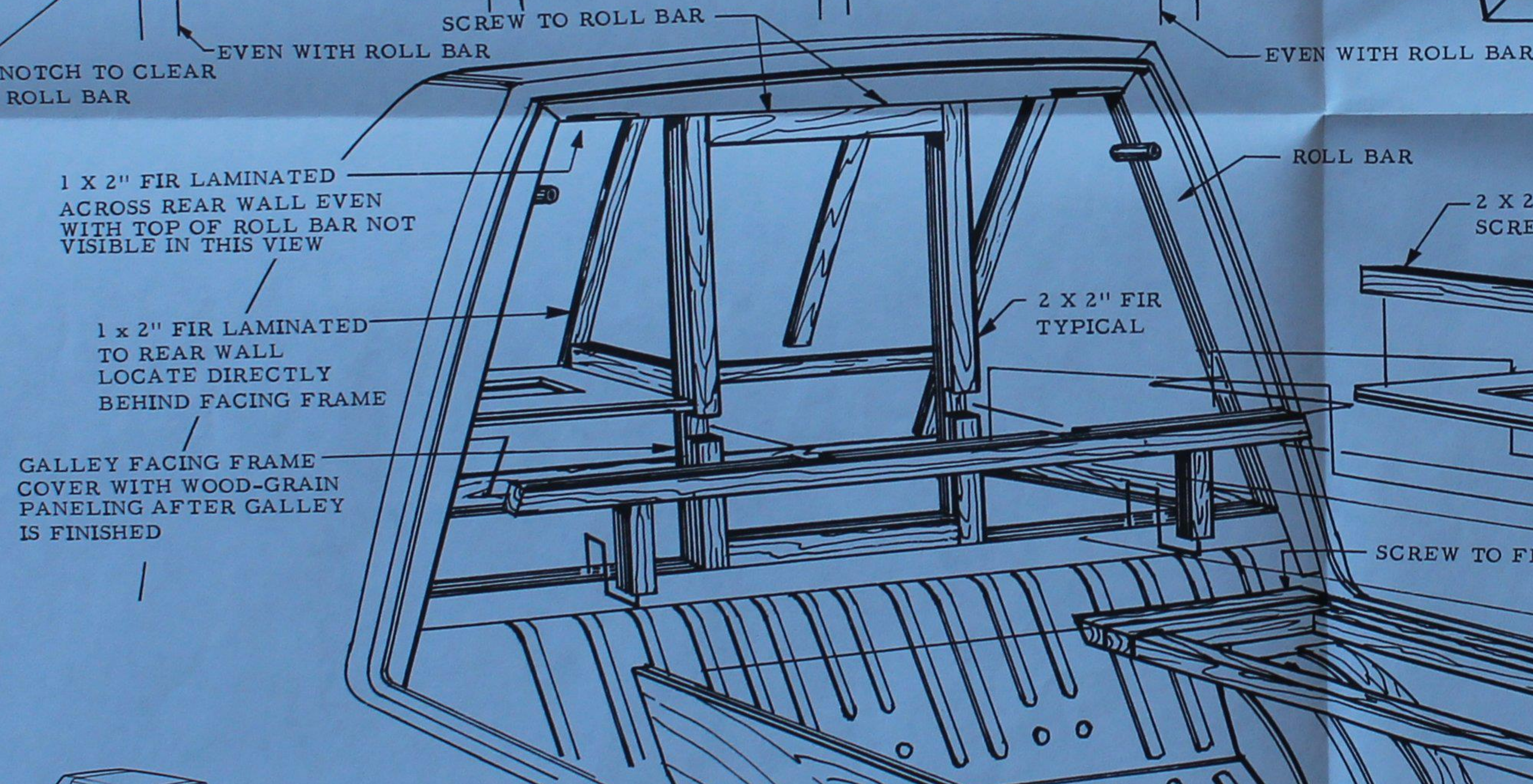
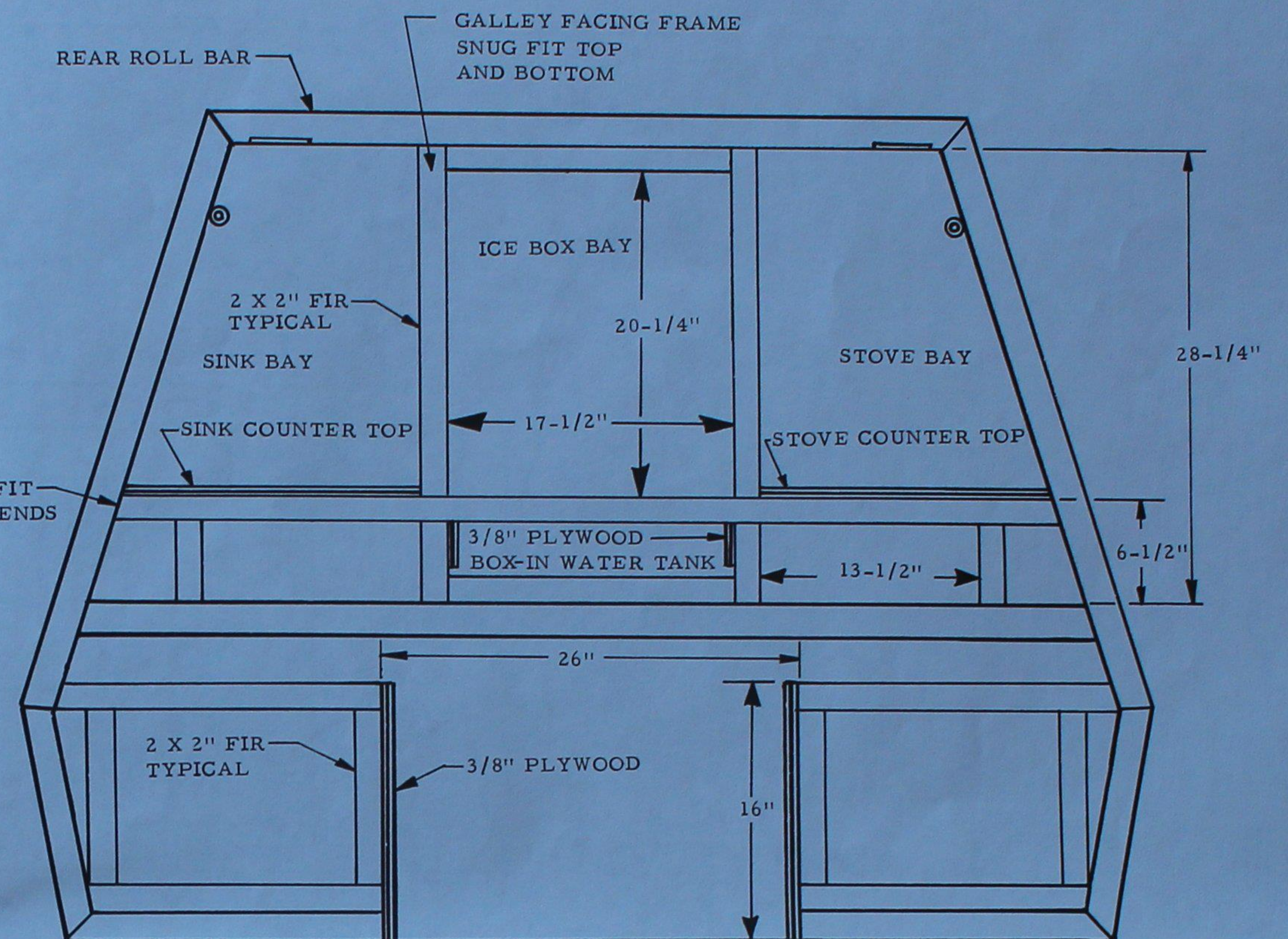
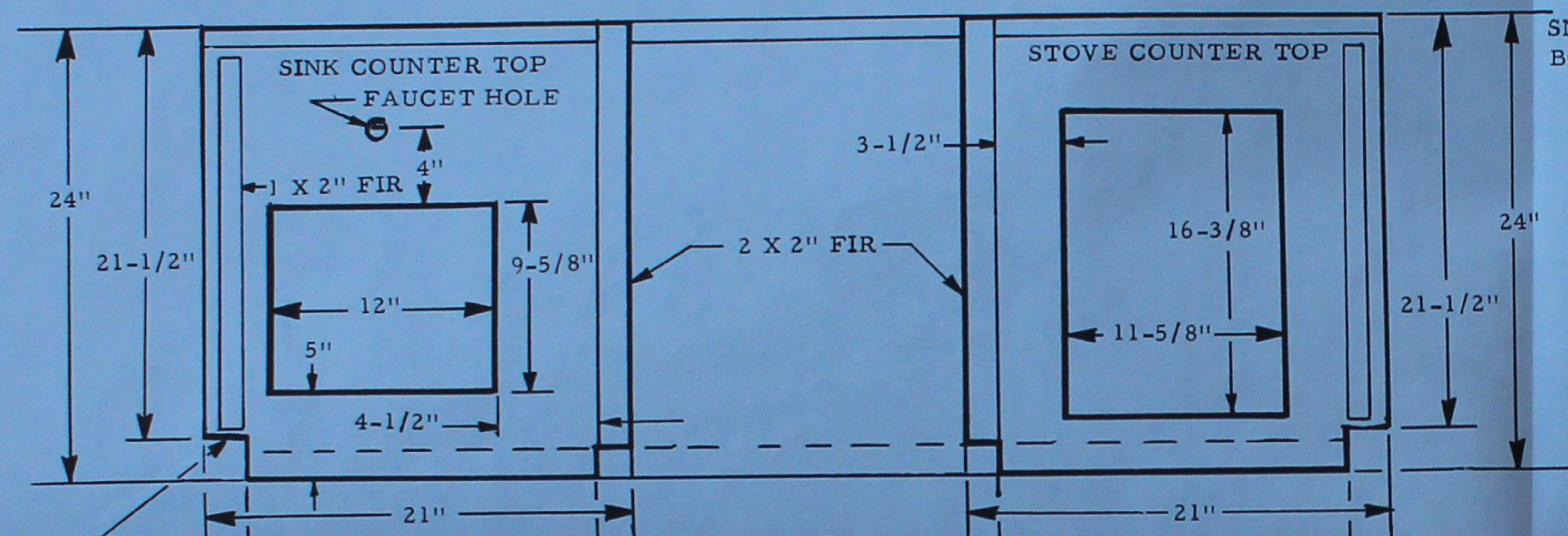
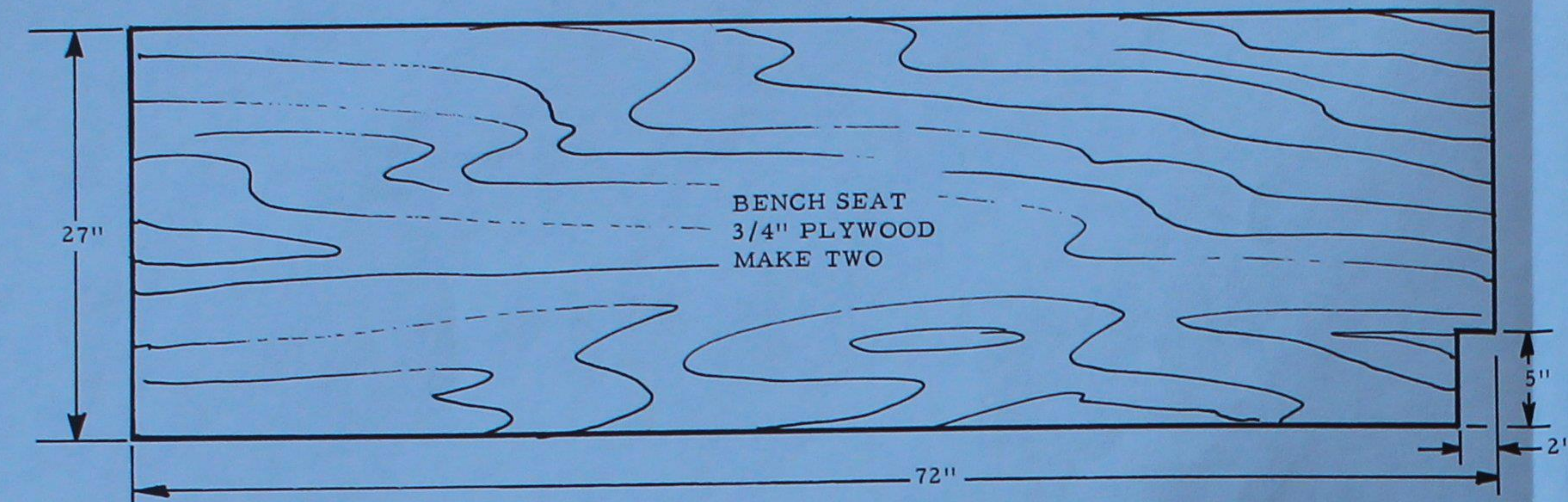
FRONT BUMPER  
1-1/2"X .120 STEEL TUBE  
(see sheet #7)

BOLT TO BOTTOM OF  
MAIN FRAME RAILS  
USING ORIGINAL BUMPER  
MOUNTING HOLES

**SHEET No. 8**

**FIXTURE ASSEMBLY**  
**drawn by Dave Carey**



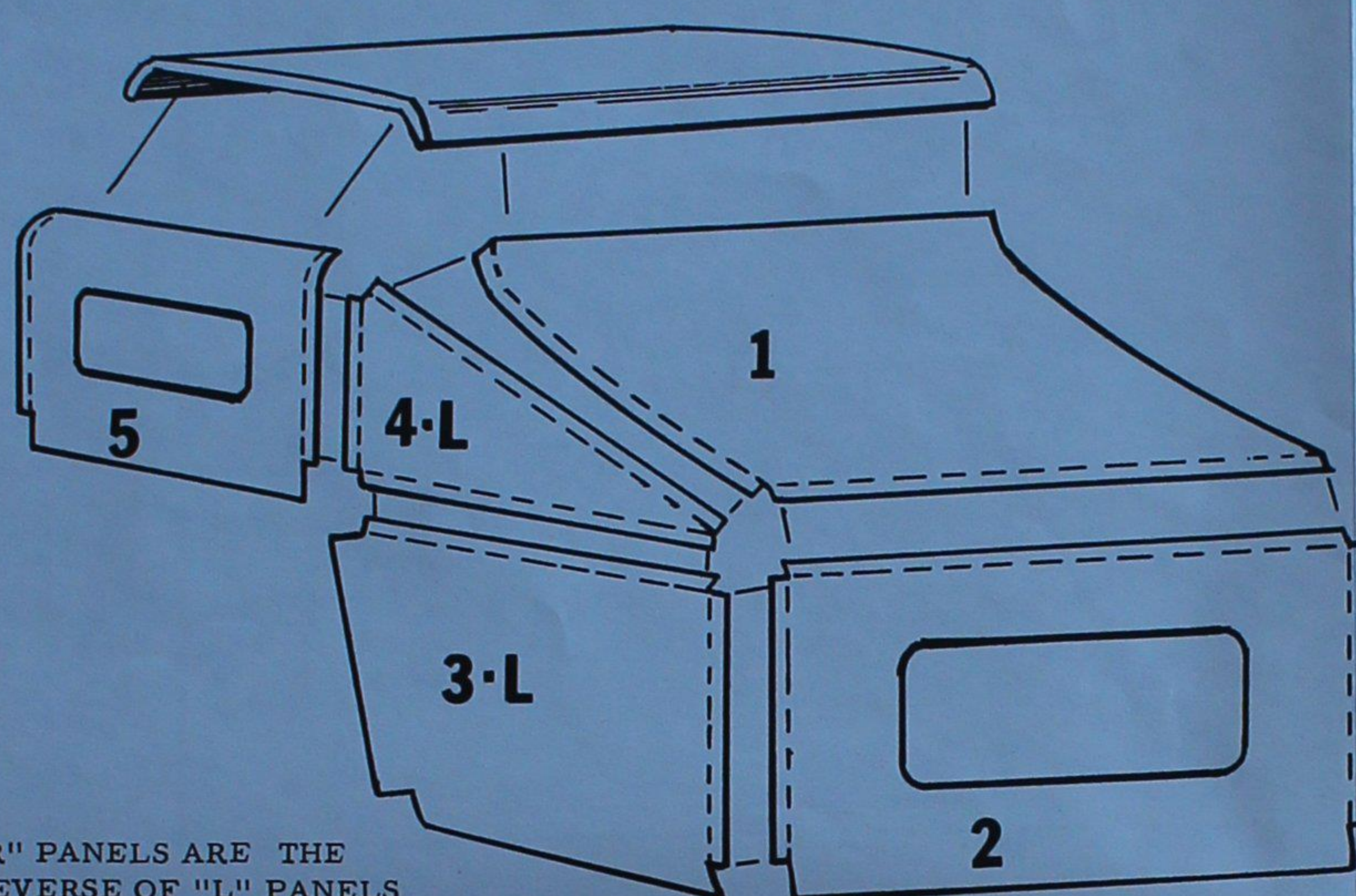
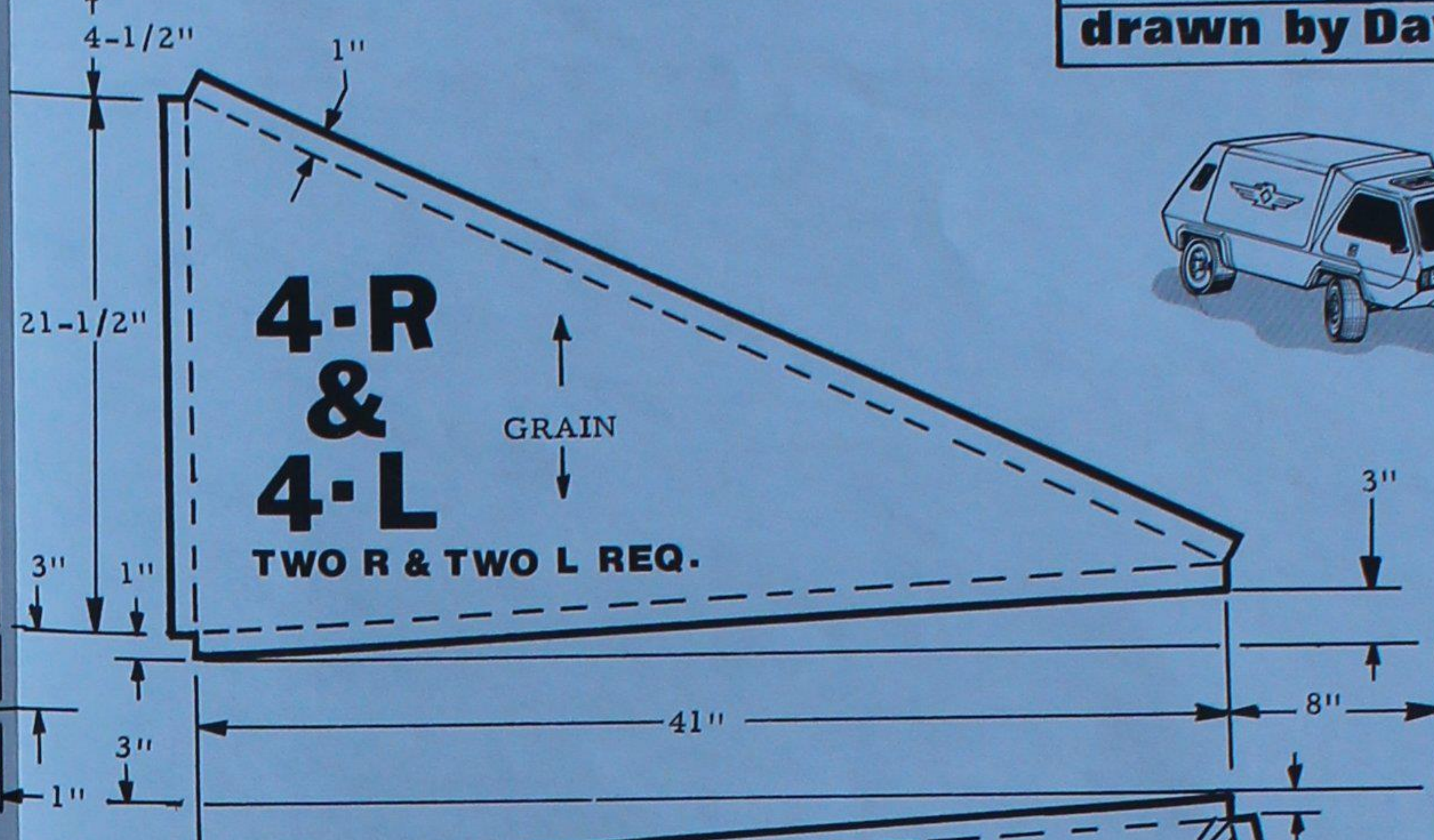
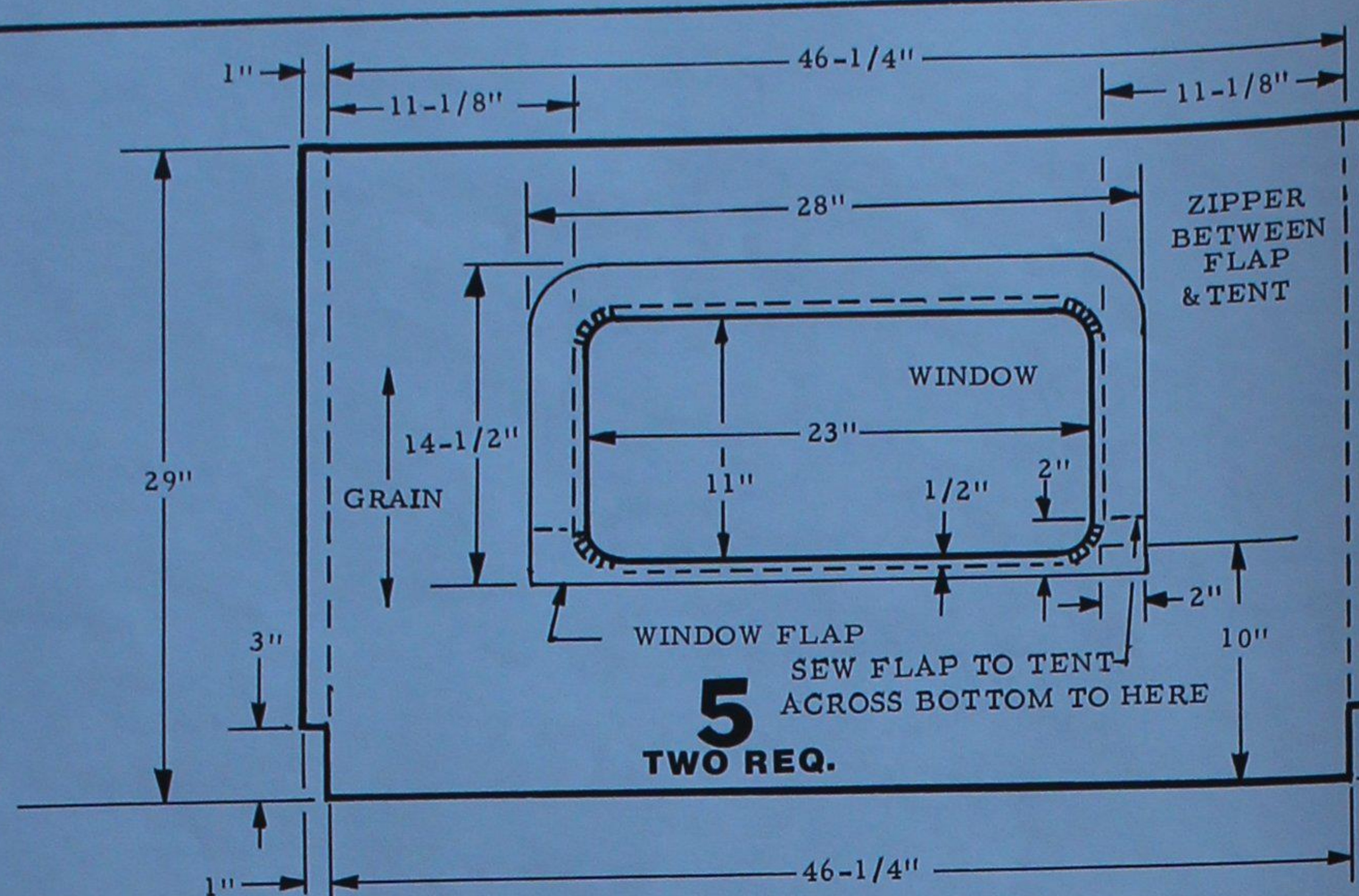


**NOTE:** DIMENSIONS FOR GALLEY FACING FRAME AND COUNTER TOPS MAY VARY WITH YOUR VEHICLE. HAND FIT THE FACING FRAME TO FIT INSIDE THE ROLL BAR. HAND FIT THE COUNTER TOPS TO BRIDGE THE DISTANCE BETWEEN THE FACING FRAME AND THE FRAME ON THE REAR WALL OF THE VAN.





**SHEET No.10**  
**TENT PATTERN**  
**SCALE 1.5"=1'**  
**drawn by Dave Carey**



**NOTE:** "R" PANELS ARE THE REVERSE OF "L" PANELS  
 USE FLAT FELD SEAMS  
 SEW SCREEN TO INSIDE OF WINDOWS

